

K9-C28 & K9-C28-B INSTALLATION INSTRUCTIONS

K9 Kit for 2024-2026 CHEVROLET BLAZER EV

TOOLS REQUIRED:

Phillips Screw Driver	Metric Socket set	Trim panel removal tool	Standard Socket set
Wire Cutters /Crimpers			Drill & Drill bits

PARTS and MOUNTING HARDWARE:

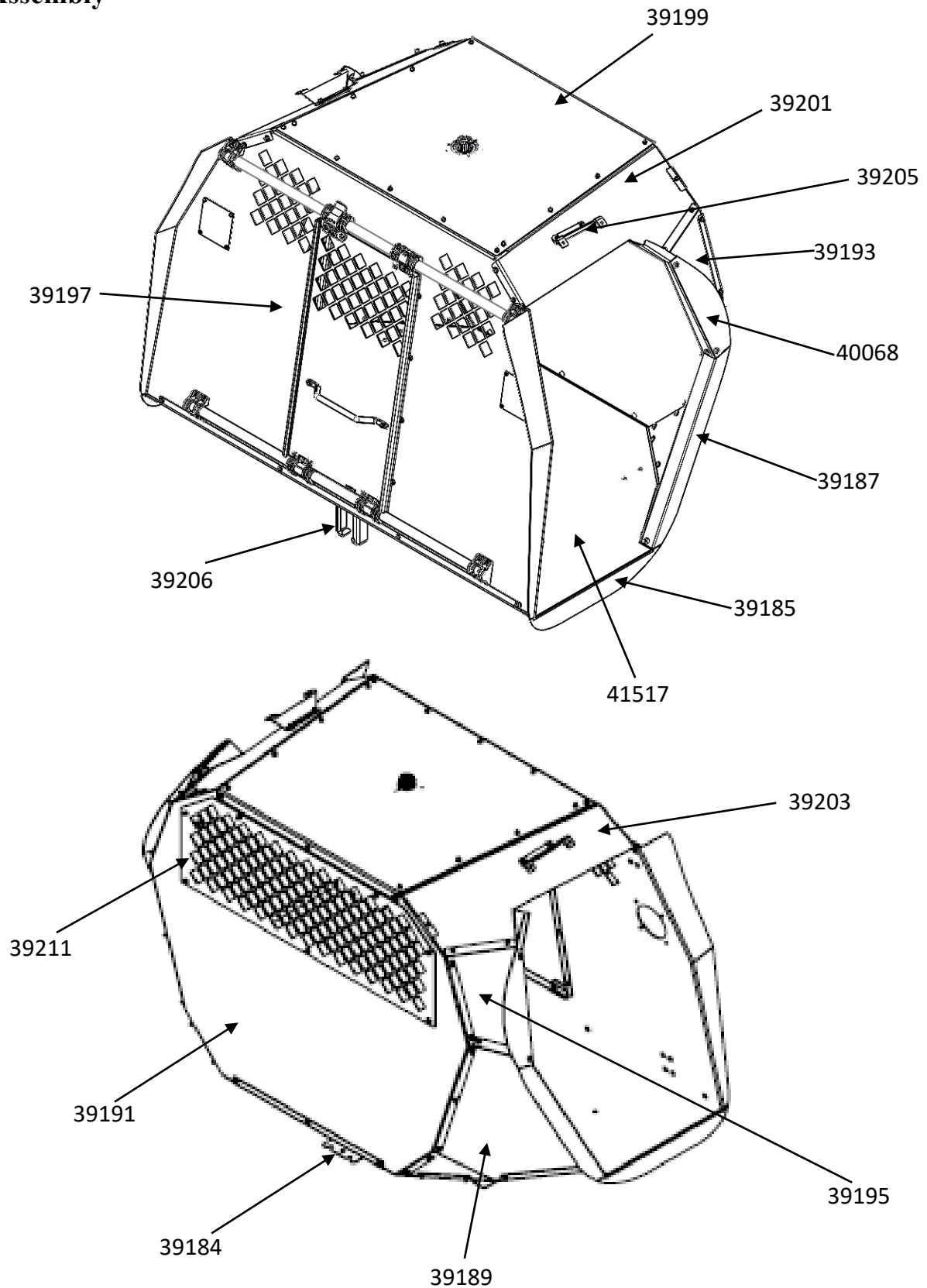
<u>QTY</u>	<u>DESCRIPTION</u>	<u>ITEM#</u>	
1	Floor	N/A – White	39185 – Black
1	Floor support bracket	39206	
1	Floor front bracket	39182	
2	Floor mid bracket	39183	
1	Floor rear bracket	39184	
1	Rear bulkhead	39191 – White	39192 – Black
1	Front bulkhead	39197 – White	39198 – Black
2	Handle bracket	39205	
1	Ceiling	39199 – White	39200 – Black
1	DS upper quarter trim panel	39193 – White	39194 – Black
1	PS upper quarter trim panel	23309 – 39195	39196 – Black
1	DS lower quarter trim panel	39187 – White	39188 – Black
1	PS lower quarter trim panel	39189 – White	39189 – Black
1	DS upper lateral quarter trim panel	39201 – White	39202 – Black
1	PS upper lateral quarter trim panel	39203 – White	39204 – Black
2	Bracket Door trim panel	40068 – White	40069 – Black
1	DS Door panel	39207– White	39208 – Black
1	PS Door panel	39209 – White	39210 – Black
1	DS Window guard	40070	
1	PS Window guard	40071	
1	Floor mat	41516	
1	Dome light kit	17987	

<u>QTY</u>	<u>DESCRIPTION</u>	<u>ITEM#</u>
10	#10-32 Keps nut	16017
4	1/4" Nut Nylock	16031
8	#8-32 Keps Nut	16066
31	1/4" Serrated nut	16086
18	#10 Flat washer	16152
81	1/4" Flat washer	16154
29	1/4" x 1/2" Carriage bolt	16233
18	10-32 X 3/8 Phillips screw	16612
81	1/4" Phillips screw	16618
10	#10 x 1/2 Phillips screw	16641
26	#10 x 1/2" Screw	16655

Always!

- Read all instructions before installing any Havis, Inc. products.
- **Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!**
- Use hardware provided with install kit

K9-C28 Assembly





Remove rear seats. Flip up to access to the hardware.



Remove the plastic covers in the bottom of the seat to access to the rest of the hardware.



Remove door panels.



Remove plastic cover behind armrest handle.
Remove screws.



Remove screw at bottom of door panel.



Remove / unsnap entire door panel from door. (Trim removal tool)



Disconnect door latch cable and lock pin. Remove speaker.



Gently remove trim around window frame.



NOTE: Window guards are shipped flat. On the edge of a workbench, bend a contour in the middle of the guard so it will fit tight against the window frame.



Hook top of door panel into rubber window gasket. Center door panel and drill 1/8" mount holes. Attach with # 10 x 3/4" sheet metal screws.



Align the window guard.



Align the hinge mounting holes to holes in the door panel. Attach hinge with # 10 x 1/2 Phillips pan head sheet metal screws.



Mount optional K9-A-104 Fan and Fan mount to window guard with 1/4" hardware and spacers as per the instructions provided in the K9-A-104 kit.



Remove the overhead grab handles.



Using previously removed hardware, attach the handle bracket.



Install floor brackets.



Install front floor support bracket to K9 floor with 1/4" x 3/4" Phillips head bolts and flat washers.



Install floor in vehicle. Attach floor to brackets with 1/4" x 3/4" Phillips head bolts and flat washers.



Install rear bulkhead with 1/4" x 1/2" Carriage bolt and 1/4" Serrated nut.



Install front bulkhead with 1/4" x 1/2" Carriage bolt and 1/4" Serrated nut.



Install ceiling panel on top of front and rear bulkheads with 1/4" x 3/4" Phillips head bolts and flat washers. Install any remaining trim panels.



Install lower and mid pillar supports on both sides using 1/4" x 3/4" Phillips head bolts and flat washers.



Install upper support and attach the handle bracket on each side.



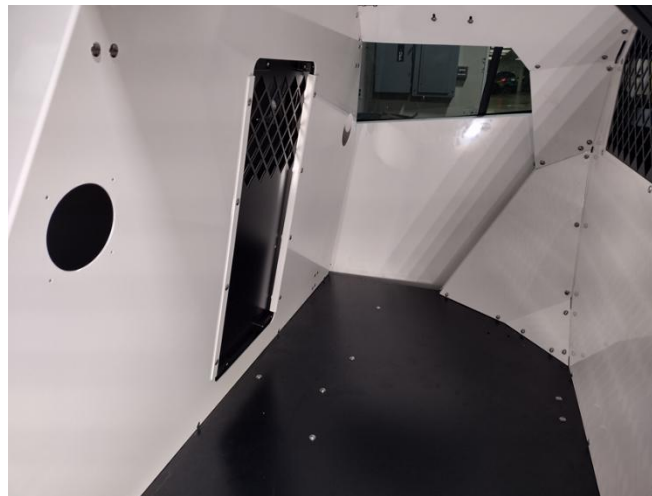
Install LED dome light with hardware included as per instructions in the dome light kit.



Example of optional K9-A-102 installed on passenger side of front bulkhead.



Confirm smooth operation of the sliding door.



After complete installation proceed to place rubber mat.