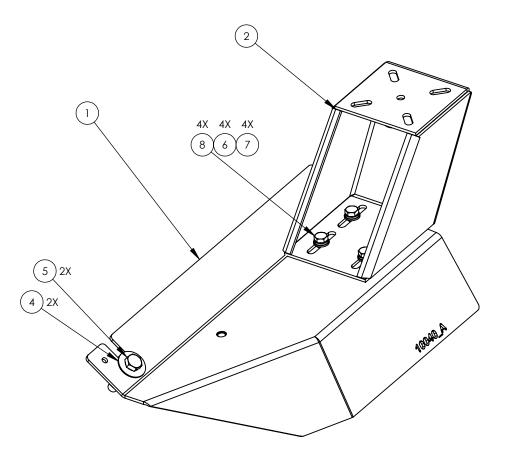
2 NOTES:

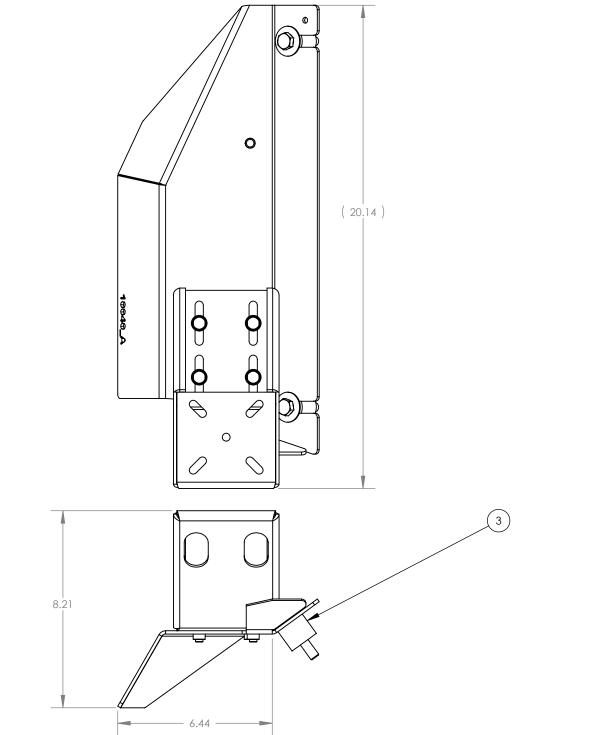
2.

REMOVE PASSENGER SIDE FRONT SEAT BOLTS.
PLACE 1" SPACERS ON TOP OF THE SEAT MOUNTING BRACKET ALIGN SLOTS IN BASE ON TOP OF THE HOLES IN THE 1"
SPACERS
INSTALL THE 10MM BOLTS (GSM33734) WITH WASHERS (GSM31018) AND TIGHTEN TO THE VEHICLE MANUFACTURER'S TORQUE SPECIFICATION.
ATTATCH LOWER OFFSET TO BASEPLATE WITH 5/16" BOLTS, LOCK WASHERS, AND FLAT WASHERS (ANGLE TOWARDS CENTER OF VEHICLE.)
FOLLOW GENERAL INSTRUCTIONS FOR POLE AND UPPER MOUNT PARTS. 4.

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	ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
	1	1	10-010040	BRACKET, MOUNT, HDM BASE, DODGE RAM
	2	1	CM002531	BRACKET, MOUNT, 55 DEG. 5" LOWER OFFSET BASE W/ SLOTS
4	3	2	10-003319	SPACER, 1"
	4	2	GSM31018	WASHER 5/16 X 1 1/4 FENDER ZP
	5	2	GSM33734	HRDW,SCRW,10mm-1.50x50mm,HHCS, ZP, GRD 8
	6	4	GSM31006	WASHER, 5/16" FLAT, SAE ZP
	7	4	GSM31027	WASHER, 5/16" LOCK, ZP
	8	4	GSM33011	SCREW, 5/16-18 X 3/4"



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THE USE OF ANY EQUIVALENT COMPONENTS, MATERIALS, OR FINISHES MUST BE PRE- APPROVED BY HAVIS ENGINEERING	THIRD ANGLE PROJECTION		DESCRIPTION:	
ALL COMPONENTS AND ASSEMBLIES MUST BE ROHS COMPLIANT AND CONFORM TO FLAMMABILITY REQUIREMENTS OF FMVSS 302 OR UL94HB	CAD IS MASTER THIS DRAWING CONFORMS TO ASME Y14.5M -1994 OR LATER: ALL DIMENSIONS SHOWN ARE IN: INCHES	FINISH: SEE BOM	ASSY, HDM, RAM 2019	
STANDARD SPECS REQUIRED: 98-000004	AND ARE MEASURED AFTER PART FINISH		DRAWING:	VERSION:
ALL INSIDE BEND RADII TO BE MAX 1.5X MAT. THK.	KEY CRITICAL DIMENSION		C 11D14 1000 INICE	0/10
ALL THREADS ARE IN UNC-2A/2B OR UNF-2A/2B AFTER COATING	.X" ±0.050 X° ±1°	WEIGHT: 10.06	C-HDM-1009-INS1	9/19
125/ MAX SURFACE FINISH ON MACHINED OR MOLDED PARTS	.XX" ±0.030 .XXX" ±0.010	AREA: (589.58)	SCALE: 1:4 DO NOT SCALE DRAWIN	IG SHEET 1 OF 1

F-730-012 REV B

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