

INSTALLATION INSTRUCTIONS

PT-A-308 Trim Panel Kit and Vehicle Specific Details

For Dodge Promaster High Roof van with

One (1) or Two (2) compartment Prisoner Transport Insert Models PT-DO2-80-1, PT-D02-80-2, PT-D02-100-1, PT-D02-100-2, PT-D03-80-1, PT-D03-80-2, PT-D03-100-1, PT-D03-100-2, PT-D03-120-1, PT-D03-120-2

Refer to

PT-1-INST or PT-2-INST General Prisoner Transport Insert Installation Instructions
for main insert basic assembly details

All optional equipment kits include instructions

Read all instructions before starting insert installation.

TOOLS REQUIRED:

- Socket Set
- Open End Wrench - 7/16"
- Phillips Screwdriver
- Drill and Drill bits

TRIM PANEL PARTS:

<u>QTY:</u>	<u>DESCRIPTION:</u>	<u>PART NUMBER:</u>
1	Rear door sill plate	KKM006508
2	Lower side trim	KKM006623
1	Middle side trim passenger side	KKM006625-PS
1	Middle side trim driver side	KKM006625-DS
2	Upper rear flange filler	KKM006626
1	Upper rear trim	KKM006624
1	Front top trim	KKM006610

HARDWARE and Miscellaneous items:

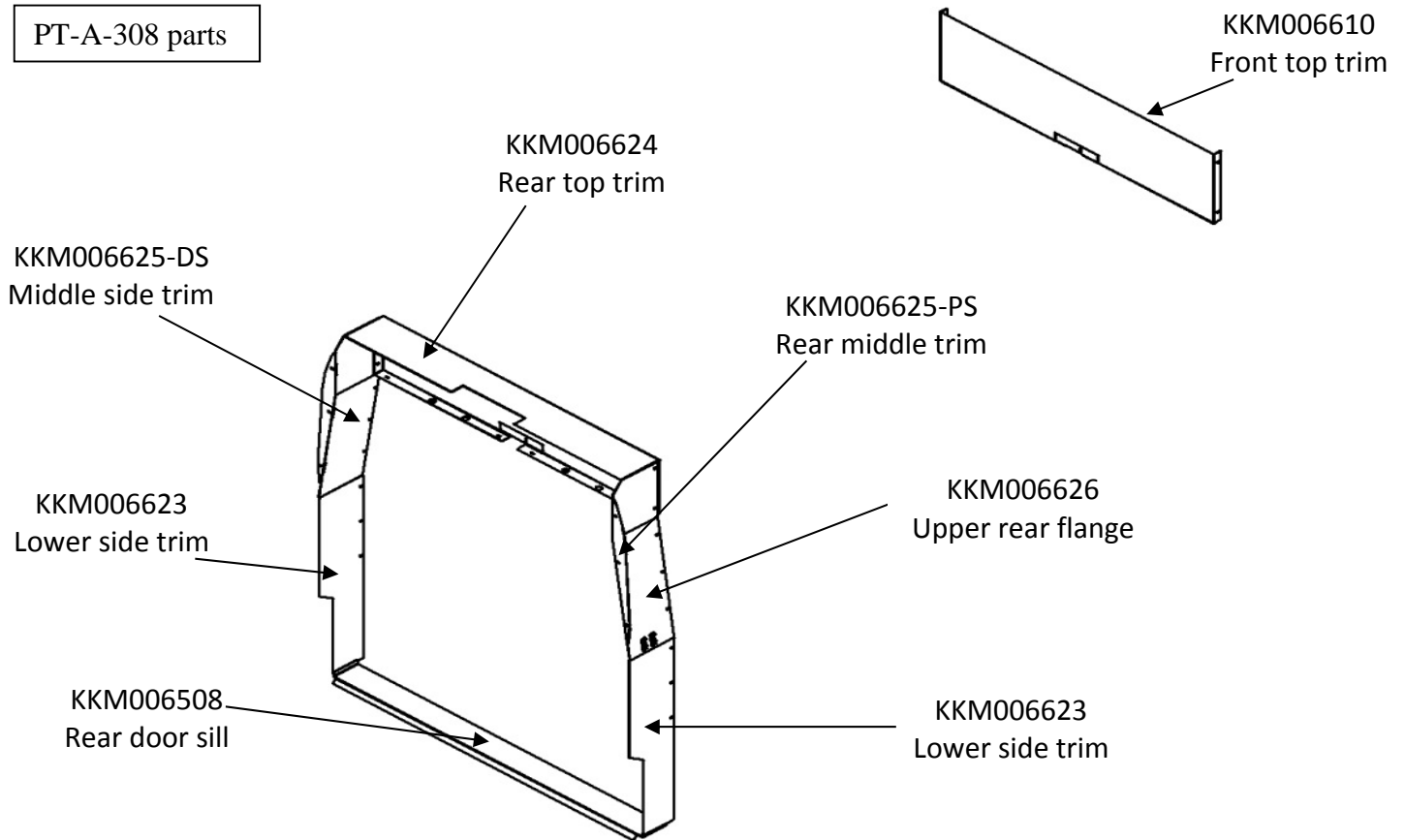
8	1/4" x 3/4" machine screw	GSM32026
8	1/4" serrated nut	GSM30170
6	1/4" x 1/2" zinc bolt	GSM33187
6	1/4" flat washer	GSM31000
22	#10 x 1" sheet metal screw	GSM33183
2	Switch blank	C-CW-B
2	Switch label	C-LABEL-B



ALWAYS!

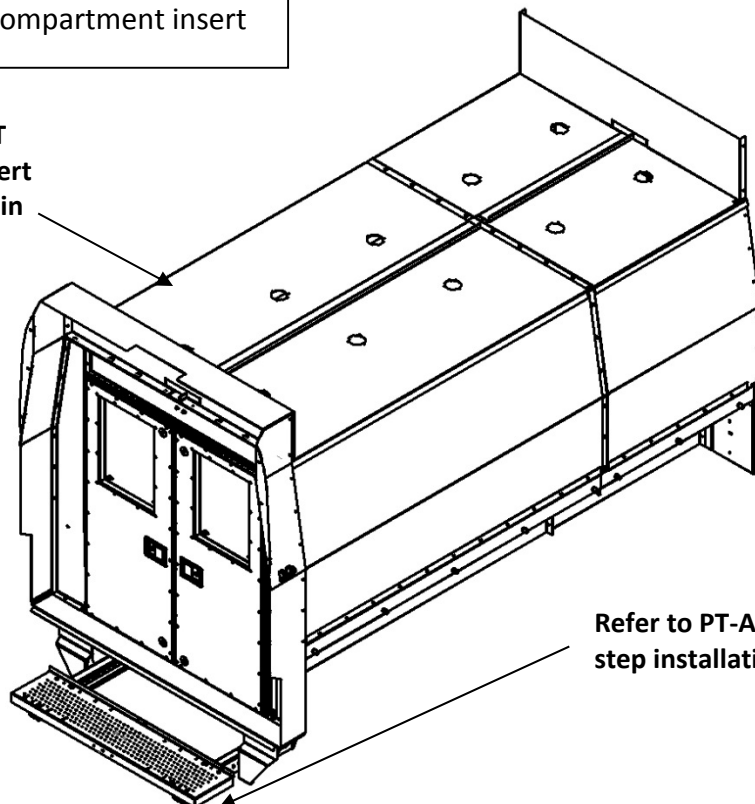
- Read all instructions before installing any Havis, Inc products.
 - Use hardware provided with install kit
- Check and double check under floor before drilling mount holes

PT-A-308 parts



PT-A-308 parts shown on 2 Compartment insert

Refer to PT-1-INST or PT-2-INST
General Prisoner Transport Insert
Installation Instructions for main
insert assembly details



Refer to PT-A-105 Instructions for
step installation details



You must drop down spare tire so it is not damaged when drilling and running screws into floor.

A wood spacer to protect tire from screws may be needed when tire is reinstalled. Another option is to grind down the heads of the screws from under the van.



Overall length of plywood should be at least 105" long (for 100" insert) or 125" long (for 120" insert) to match insert length plus rear sill trim. Add a square to the rear corners approximately 6" x 6"

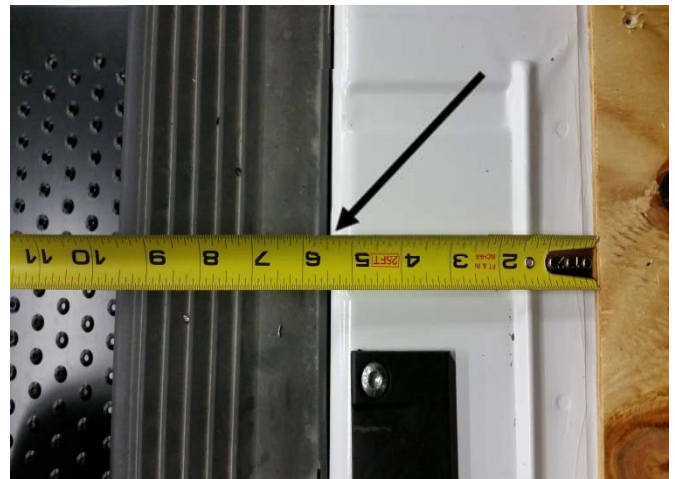
STOP: Refer to General Prisoner Transport Insert Installation Instructions



See General Prisoner Transport Insert Installation Instructions and loosely fit parts before installing any trim or bolting parts to floor. Rear bulkhead will be 5" inches forward from end of plywood.



Cut and install 1/2" thick plywood subfloor approximately (2) 1/2 x 48" x 96" sheets required. (Plywood and flat head screws not included with kit)



Start plywood exactly 5 1/2" back from the edge of the floor pan where it meets the bumper cover.



Mark and drill evenly spaced holes in the diamond plate



Install floor sill trim and attach with #10 x 1" (GSM33183) sheet metal screws



Slide the trim panel between the bulkhead and the rear Promaster door frame.



Attach trim using three (3) 1/4" x 3/4" carriage bolts and 1/4" serrated nuts.



Install the middle side trim (KKM007086-DS) to the bulkhead frame using three (3) 1/4" x 3/4" carriage bolts and 1/4" serrated nuts.



Install the middle side trim (KKM007086-PS) and wire the rear switches for rear load light, scene lights, etc.



Attach Upper rear trim (KKM007096) to the top of the bulkhead frame with four (4) 1/4" x 3/4" carriage bolts and 1/4" serrated nuts.



Attach upper rear flange (KKM007787) to the middle side trim (KKM007086-DS) with two (2) 1/4" x 3/4" bolts and 1/4" washer



Drill a 5/32" hole through the lower side trim and diamond plate sill plate. Drill 3/16" clearance hole through the diamond plate only.



Attach the sill plate to the lower side trim with #10 x 1" (GSM33183) sheet metal screws.



Completed rear trim installation



Slide front top trim (KKM006610) into van and install using four (4) previously removed 1/4" x 3/4" carriage bolts



Completed front trim installation