

## **INSTALL INSTRUCTIONS C-B68**

C-TMW and Console Mount Bracket Kit 2020-2025 FORD TRANSIT VAN

## **TOOLS REQUIRED**

Ratchet wrench	Drill and 1/4" drill bit	T-45 Torx Bit
7/16", 8mm Sockets	Open End Wrench- 7/16"	

## HARDWARE:

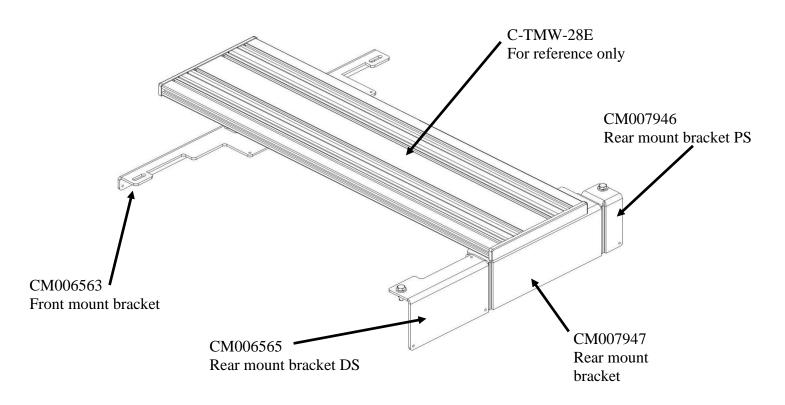
QTY	DESCRIPTION	PART #
1	Front mount bracket	CM006563
1	Rear mount bracket (driver side)	CM006565
1	Rear mount bracket (center)	CM007947
1	Rear mount bracket (passenger side)	CM007946
6	1/4" Serrated nut	GSM30023
6	1/4" Flat Washers	GSM31005
6	1/4" x 3/4"Hex Bolts	GSM33001

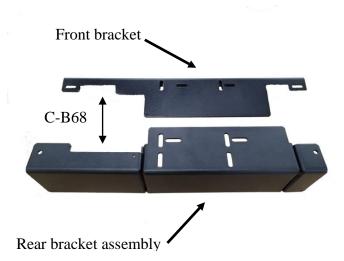
> Read all instructions before installing any Havis, Inc. products.

➢ Use hardware provided with install kit.

## Notes:

- 1. C-B68 does not include C-TMW-28E extrusion
- 2. C-TMW-TRNST-01 Assembly shown for reference only
- 3. C-2410 console can be mounted without C-TMW-28E Extrusion







Slide seats rearward and remove the inboard OEM T-45 Torx head bolts. (these bolts are seat slide stops) Mount front CM006563 bracket with OEM Allen head bolts and flat washers.



**Note:** The driver side seat is height adjustable. When positioned low and slid forward, the OEM plastic side trim will hit front bracket. The trim will need to be cut (modified) for clearance.



Adjust seats up and slide forward. Drill out existing hole in the rear corner of both seat bases with 1/4" drill bit. Bolt rear bracket assembly to seat base with 1/4" x 3/4" hex bolts, washers and serrated nuts. **Note:** Seat rear covers temporarily need to be removed (8mm socket)



Mount **C-2410** console to brackets with 1/4" x 3/4" hex bolts and serrated nuts. **Note:** The hand brake shroud will need to be removed to maximize width for some console applications.



C-B68 front and rear brackets now in place. Double check and tighten hardware. The C-2410 console can be installed with the C-B68 brackets only. (without the C-TWM-28E Tunnel plate) All other products will require the Tunnel plate.