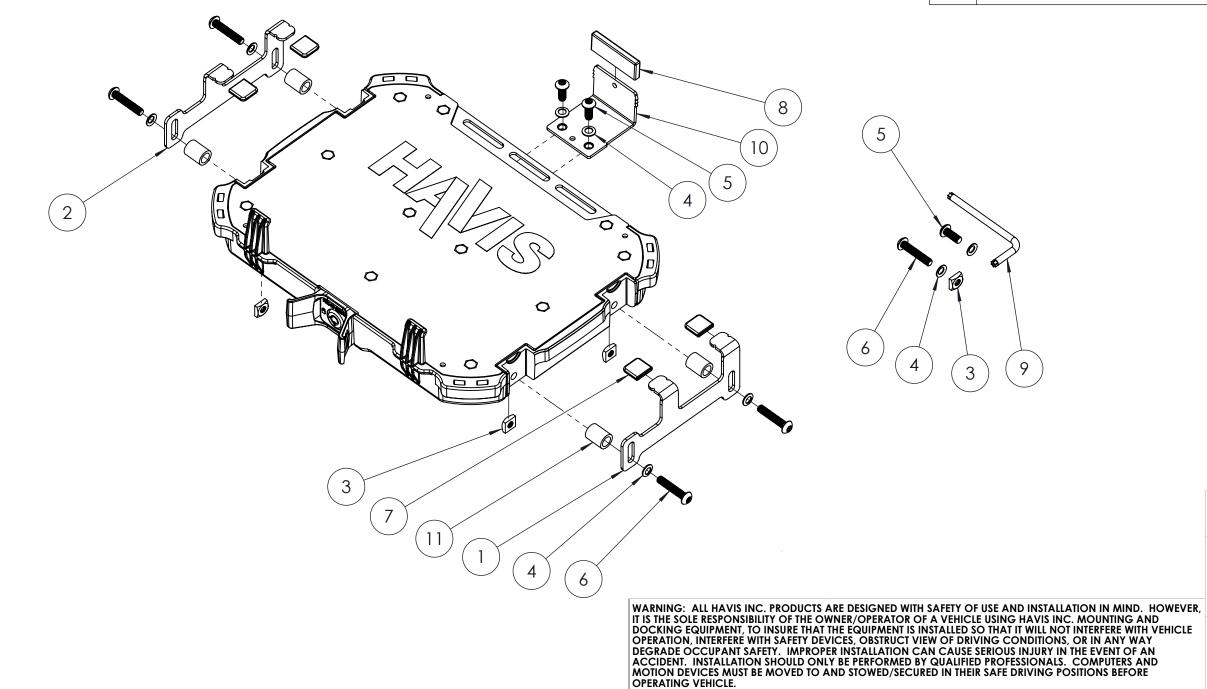
## **INSTALLATION INSTRUCTIONS:**

- Review hardware contents and ensure all items are available for assembly. 1.
- 2. Remove existing side lugs and rear fences (if any).
- Loosely assemble the new kit to the base tray as shown below. 3.
- Adjust tray according to the configuration instructions in the UT-1000/2000 Series Owner's Manual (accessible at **www.havis.com** within the **UT-2002** product page). 4.

LINE	DESCRIPTION	DRAWING NO.	QTY.
1	BRACKET, SIDE LUG	E100109	1
2	BRACKET, SIDE LUG	E100110	1
3	NUT, #10-32, 0.375" SQUARE X 0.130"	GSM30110	5
4	WASHER, BELLEVILLE, SERRATED, #10	GSM31089	8
5	SCREW, BUTTON HEAD, PIN-IN-TORX, #10-32x0.5, CLEAR ZINC W/ PATCH	GSM33327	3
6	SCREW, 10-32X1, TORX SECURITY	GSM33329	5
7	CAP - 0.45" X 0.5", 0.04" THK	GSM41120	4
8	CAP, RECTANGULAR 1.5" x 0.5" x 1/16"	GSM41124	1
9	L-KEY TAMPER RESIST, T25, 2-13/32" L	GSM50261	1
10	BRACKET, FRONT HOLD DOWN	UT-0168-SM	1
11	SPACER, ROUND, 0.438" OD x 0.297" ID x 0.563" LONG	UT-0187-MA	4





PRODUCT DESCRIPTION UT-2024, UNIVERSAL TRAY SOLUTION

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WEIGHT: (LBS) 2.429 REV. DATE 12-26-24

F-730-019 REV B