

INSTALLATION INSTRUCTIONS

P-REAR-4 Rear Partition with the P-MFK-17 mount kit

For 2015-2025 FORD TRANSIT LOW ROOF VAN

Ten (10) and twelve (12) passenger regular 130" wheel base van

TOOLS REQUIRED:

Power Drill	Ratcheting Wrench
Drill Bit set	Phillips Screw Driver
Metric Socket Set	7/16" wrench

PARTS & HARDWARE:

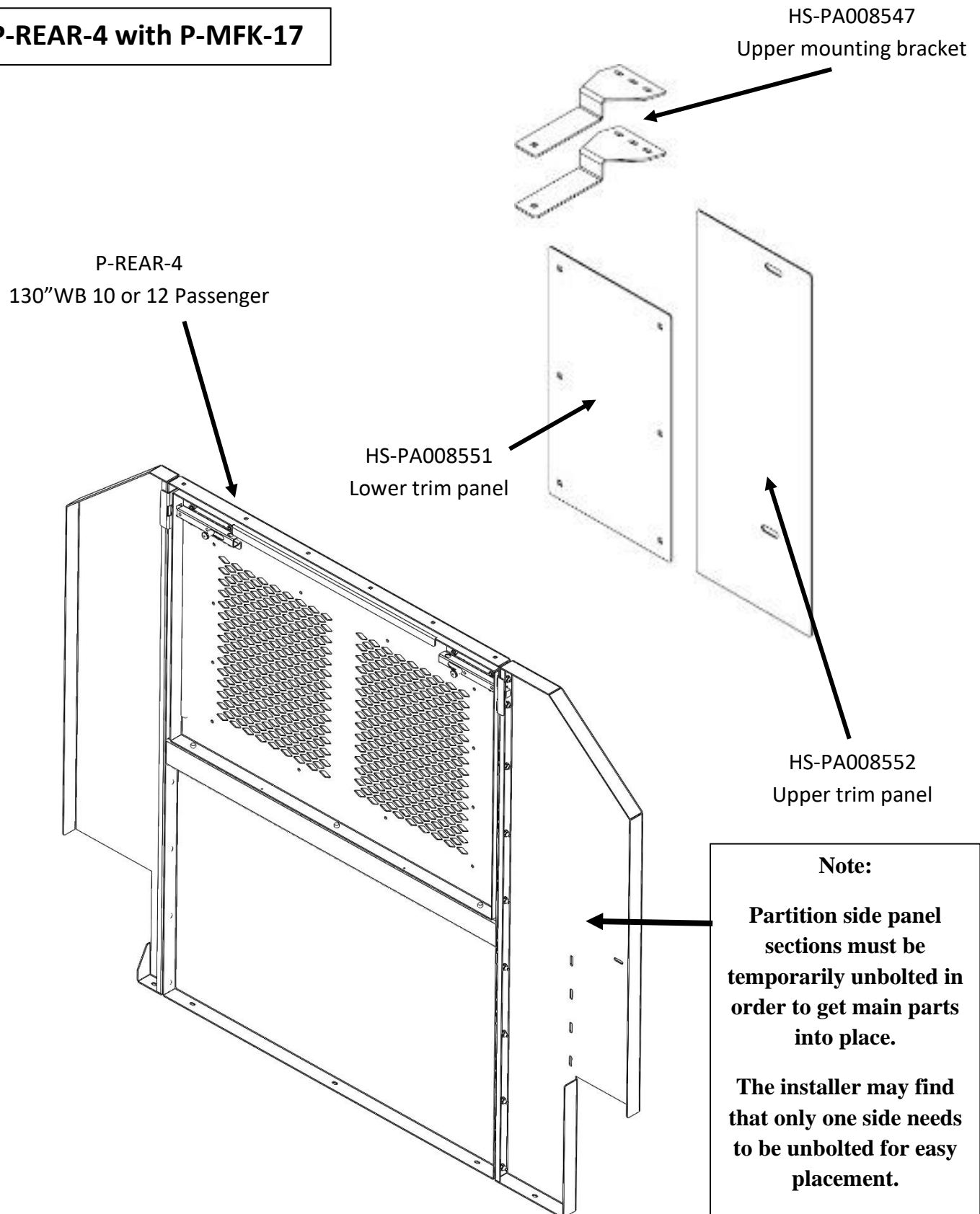
QTY	DESCRIPTION	PART#
1	Rear partition assembly	P-REAR-4
P-MFK-17 includes:		
2	Upper mounting bracket	HS-PA008547
1	Lower trim panel	HS-PA008551
1	Upper trim panel	HS-PA008552
9	1/4" x 3/4" Carriage bolt	GSM32000
9	1/4" Serrated nut	GSM30023
11	1/4" x 1" Lag screw	GSM33060



Always!

- Read all instructions before installing any Havis, Inc. products.
- **Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!**
 - Use hardware provided with install kit

P-REAR-4 with P-MFK-17



Temporarily moving seat forward will make partition installation easier

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Release the back seat by pulling on the handles and pushing the seat forward.



Lean the seat on its top so the partition can be loaded.



Install partition center in the van starting at the bottom.
Note: Side sections must be temporarily unbolted in order to get main parts into place.



With the partition upright in the van re-install the rear seat.



Reattach side panels to center section with 1/4" x 3/4" carriage bolts and nuts.



Be sure to also reattach slide bolt reinforcement brackets. Tighten hardware.



Install the upper mounting bracket to the top of the partition frame using 1/4" x 3/4" carriage bolts and nuts.



Verify sheet metal above headliner once bracket is lined up using a straight pick tool.



Attach upper mounting bracket to rear door header frame with 1/4" x 1" lag bolts.



Place bottom of partition against bottom of seat and attach to floor with 1/4" x 1" lag bolts.



Attach passenger lower side fillers to front of partition with 1/4" x 3/4" carriage bolts and nuts.
No filler needed for driver's side because of rear AC cover.



Attach passenger upper side filler panel with 1/4" x 3/4" carriage bolts and nuts. Leave a small gap between the filler and window screen to prevent noise when driving.
No filler for driver's side.



Install emergency exit hatch.
Note: If hatch hits upper mount brackets, the bottom of partition must be pushed further forward for proper clearance.



Installation is now complete of the P-REAR-4 partition with P-MFK-17 kit.



There will be approximately 16" of storage space behind the partition.