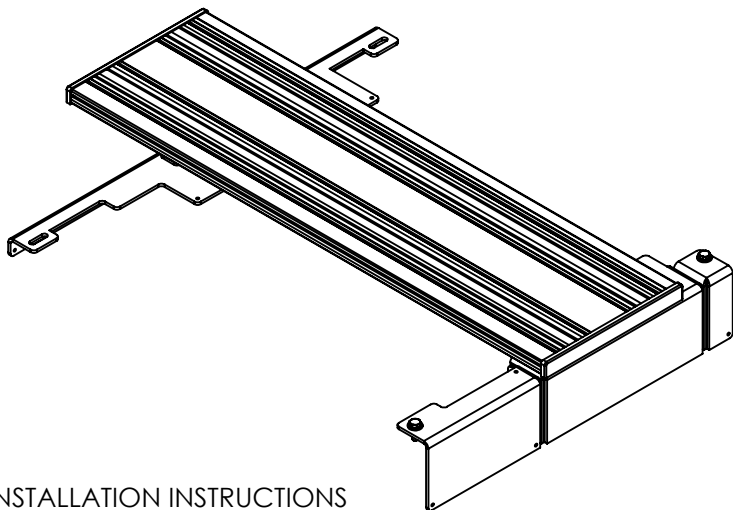
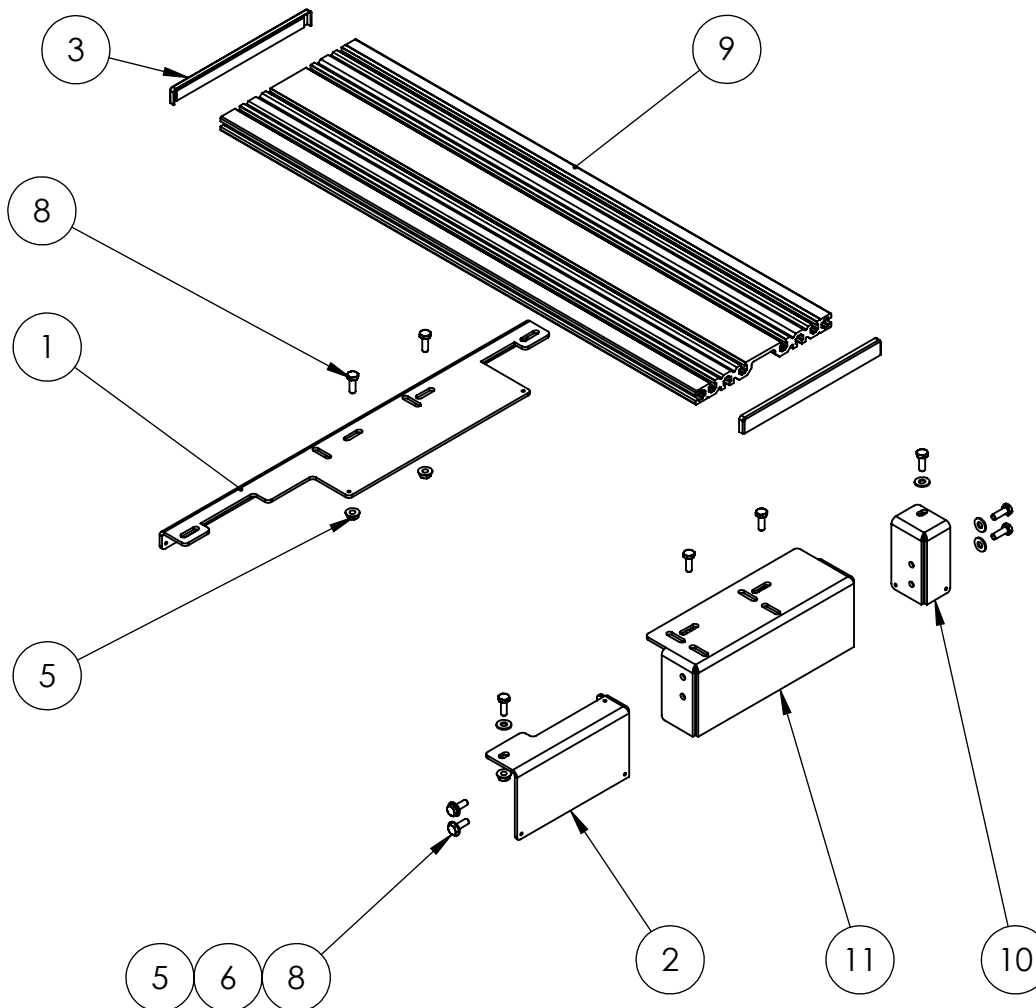




INSTALLATION INSTRUCTIONS

1. SLIDE THE FRONT SEATS REARWARD. REMOVE THE FRONT SEAT STOP BOLTS ON BOTH THE DRIVER AND PASSENGER SEAT USING AN INVERTED TORX BIT.
2. POSITION 10-006563 TO THE FRONT OF THE VEHICLE AND LOOSELY ATTACH THE OEM BOLTS PREVIOUSLY REMOVED.
3. SLIDE THE FRONT SEATS FORWARD. EXPOSING A LOCATION HOLE ON THE DRIVER AND PASSENGER SEAT BRACKETS. DRILL THIS HOLE OUT TO 9/32".
4. LOOSELY ATTACH THE REAR BRACKETS, 10-006565 & 10-006566 USING GSM33001, GSM31005, GSM30023.
5. LOOSELY ATTACH 10-006567 USING GSM33001, GSM31005 & GSM30023, 4X
6. SLIDE GSM33001, 4X, IN THE HAVIS TRAK TO MATCH UP WITH THE MOUNTED BRACKETS.
7. ATTACH TRAK USING GSM30023, 4X AND FULLY TIGHTEN ALL HARDWARE.
8. ATTACH THE END CAPS 30-002527A.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	10-006563	BRKT, FRONT MOUNTING, TRANSIT TMW
2	1	10-006565	BRKT, REAR MOUNTING DS, TRANSIT TMW
3	2	30-002527A	KIT, TRAK MOUNT GASKET AND END CAP
4	4	GSM30005	NUT 1/4-20 HEX BLK, ZINC, GRD 5
5	10	GSM30023	NUT 1/4-20 HEX FLANGE SERRATED ZP, BLK
6	10	GSM31005	WASHER, 1/4 FLAT ZP, BLACK
7	4	GSM31026	WASHER 1/4 LOCK ZP BLK
8	14	GSM33001	SCREW 1/4-20 x 3/4" HHCS ZP BLK
9	1	10-009431-12	8" WIDE TRAK MOUNT 28" LONG
10	1	10-007946	BRKT, REAR MOUNTING PS, TRANSIT, TMW
11	1	10-007947	BRKT, REAR MOUNTING CENTER, TRANSIT TMW
12	1	C-B68-INST	INSTALL INSTRUCTION



PROJECT #	REV.	DESCRIPTION
1711	9-14	RELEASED TO PRODUCTION
2844	1-19	10-009431-12 REPLACED 10-002432-12

HAVIS HAVIS, INC.		75 JACKSONVILLE RD. WARMINSTER, PA. 18974 1-800-524-9900
TITLE: INSTALLATION INSTRUCTIONS, FORD TRANSIT TRAK MOUNT		
DO NOT SCALE DRAWING		
SIZE A	DWG. NO. C-TMW-TRNST-01-INST	REV 1-19
WEIGHT (LB): 15.85	SCALE: 1:12	SHEET 1 OF 1