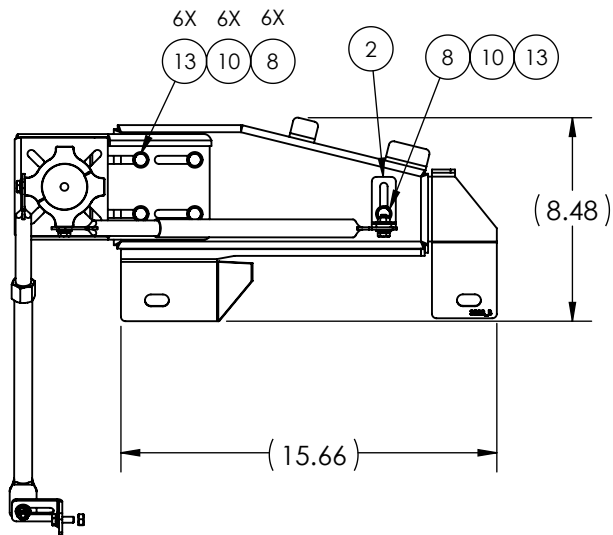
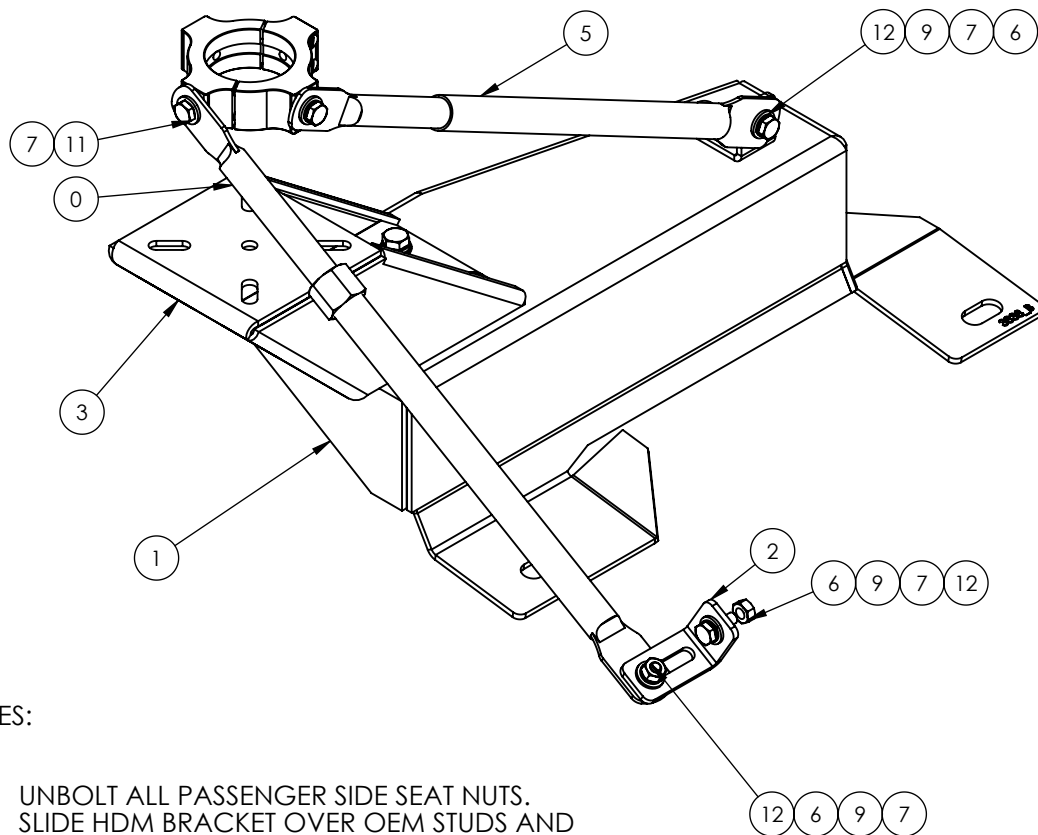




TOP VIEW



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	10-003838	BRKT, HDM CHEVY VAN BASE
2	4	CM002267	BRACKET, LATCH, UNIVERSAL MOUNTING
3	1	CM002400	BRACKET, MOUNT, 45° 3.5" LOWER OFFSET BASE W/SLOTS
4	2	CM002624	EXTRUSION SPIDER, COLLAR HALF
5	2	GSM01260	ASSY SUPPORT ARM 12.5-19"
6	8	GSM30005	NUT 1/4-20 HEX BLK, ZINC, GRD 5
7	10	GSM31005	WASHER, 1/4 FLAT ZP, BLACK
8	6	GSM31006	WASHER, 5/16" FLAT, SAE ZP
9	8	GSM31026	WASHER 1/4 LOCK ZP BLK
10	6	GSM31027	WASHER, 5/16" LOCK, ZP
11	2	GSM33000	SCREW 1/4-20 X 1/2 HHCS, BLK, ZP, GRD 5
12	8	GSM33001	SCREW 1/4-20 x 3/4" HHCS ZP BLK
13	6	GSM33011	SCREW, 5/16-18 X 3/4"
14	4	GSM34214	SHCS, STAINLESS 10-24 X 1-1/4" LG

NOTES:

1. UNBOLT ALL PASSENGER SIDE SEAT NUTS.
2. SLIDE HDM BRACKET OVER OEM STUDS AND PLACE THE SEAT OVER THE BRACKET.
3. TIGHTEN ALL SEAT NUTS TO VEHICLE MANUFACTURER'S TORQUE SPECIFICATION.
4. ATTACH LOWER OFFSET TO BASEPLATE WITH 5/16" BOLTS, LOCK WASHERS AND FLAT WASHERS (ANGLE TOWARDS CENTER OF VEHICLE.)
5. INSTALL HDM POLE (NOT INCLUDED) ONTO LOWER OFFSET.
6. INSTALL SPIDER ON THE HDM POLE AS A SNUG FIT.
7. FIX SUPPORT ARMS TO THE SPIDER USING HARDWARE FROM C-HK-102 HARDWARE KIT.
8. ATTACH LOWER END OF FORWARD ARM TO THE BASE USING ONE 10-002267 BRACKET AND HARDWARE FROM C-HK-105 HARDWARE KIT.
9. FIX A 10-002267 BRACKET ONTO LOWER END OF INBOARD SUPPORT ARM AND AGAINST THE SEAT BASE. ATTACH TO ARM AND SEAT BASE WITH HARDWARE FROM C-HK-105.
10. TIGHTEN ALL HARDWARE.

HAVIS HAVIS, INC.			75 JACKSONVILLE RD. WARMINSTER, PA. 18974 1-800-524-9900
TITLE: 97-18 GM VAN FRONT MOUNT HDM BASE			
DO NOT SCALE DRAWING			
SIZE A	DWG. NO. C-HDM-139-INST		REV 7-16
WEIGHT (LB): 13.63	SCALE: 1:8	SHEET 1 OF 1	