

INSTALL INSTRUCTIONS

P-MID-1 and P-MFK-7

MIDDLE PARTITION w/MOUNTING FILLER PANEL KIT

2008-2026 CHEVROLET/GMC FULL SIZE PASSENGER VAN

WITH SIDE DOUBLE SWING OUT DOORS

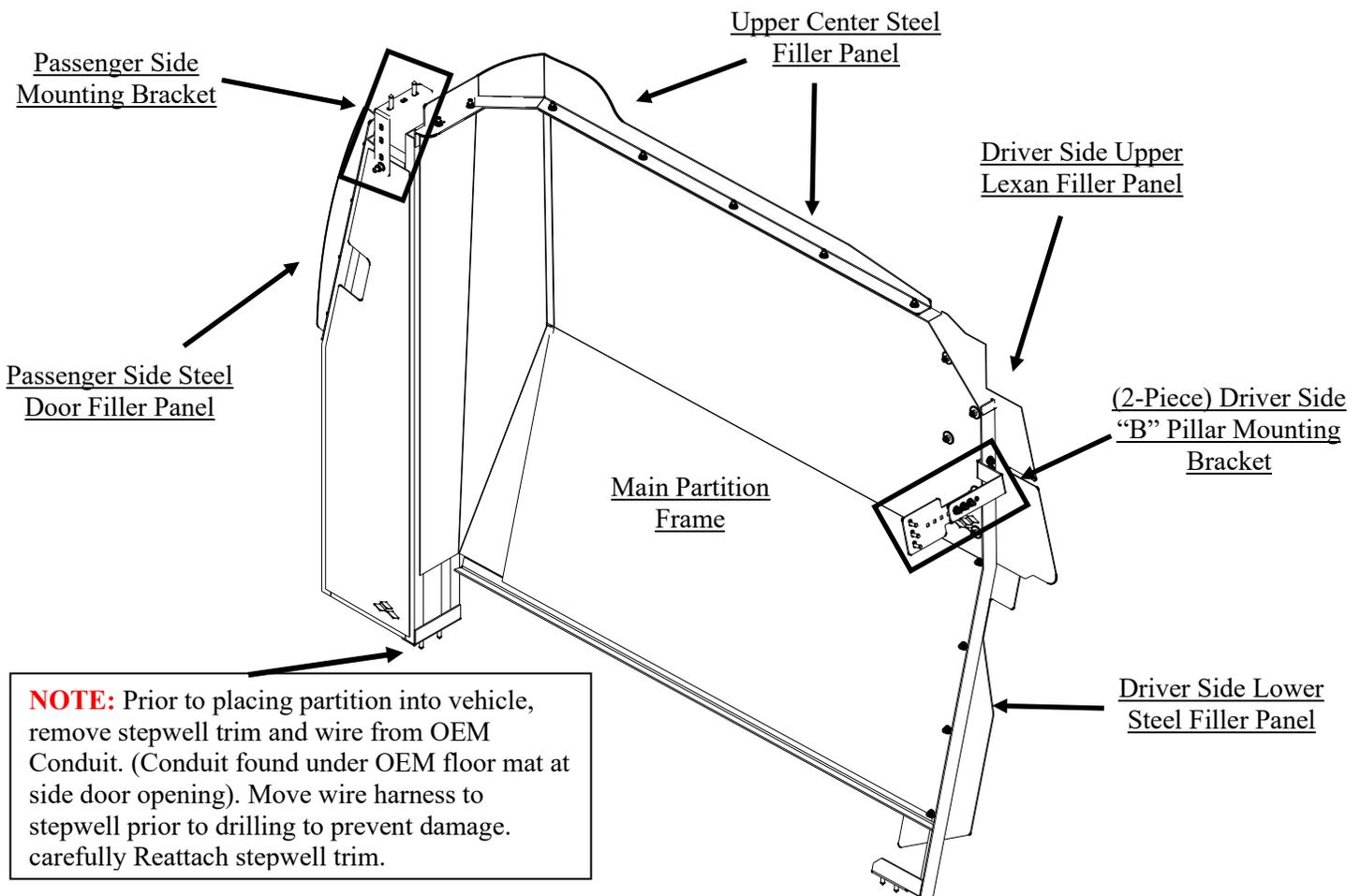
TOOLS REQUIRED:

Power drill
Drill bit set

Ratcheting wrench
Standard & Metric socket set

HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
5	¼" x 1 ½" Hex head Lag Bolt	GSM33062
6	¼" x 1" Hex head Lag Bolt	GSM33060
20	¼-20 x ¾" Carriage Bolt	GSM32000
12	¼-20 Serrated Nut	GSM30023
8	¼-20 Nylock Nut	GSM30016
1	5/16-18 Nylock Nut	GSM30017
1	5/16-18 x 2" Hex Head Bolt	GSM33015
2	5/16 Flat Washer	GSM31006
8	¼" x 1" Fender Washer	GSM31014



NOTE: Prior to placing partition into vehicle, remove stepwell trim and wire from OEM Conduit. (Conduit found under OEM floor mat at side door opening). Move wire harness to stepwell prior to drilling to prevent damage. carefully Reattach stepwell trim.

SUB ASSEMBLY:

1. Remove “C” pillar trim panel. This is necessary for driver side mounting bracket.
2. Position upper center filler to partition and mark mounting holes.
3. Drill 5/16” holes on marks.

Always!

- Read all instructions before installing any Havis, Inc. products.
- **Check for obstructions (Wire, brake lines, fuel tank, etc.) before drilling any holes!**
- Use hardware provided with install kit

INSTALLATION:

1. ATTACH PARTITION TO FLOOR:

- Place partition carefully into vehicle behind the first row bench.
- Move bottom of partition forward to the back of seat base on first row bench.

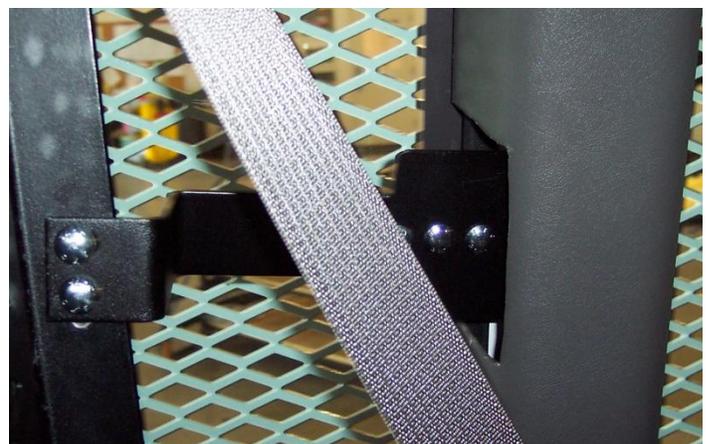
Note: Driver side mounting leg on partition will be forward of seat belt hold down on floor of van.

- Pre-drill the (3) driver side mounting leg holes with 3/16” drill bit. **Be sure to check for obstructions.**
- Attach partition to van floor at driver side mounting leg using (3) ¼” x 1 ½” Hex head lag bolts.
- Proceed to partitions passenger side mounting leg. Be sure to check that partition is square with the bench seat.
- Carefully Pre-drill the (2) passenger side mounting leg holes with 3/16” drill bit. **NOTE: Remove stepwell trim and move OEM wire behind trim prior to drilling to prevent damage. Reattach stepwell trim.**
- Attach partition to van floor at passenger side mounting leg using (2) ¼” x 1 ½” Hex head lag bolts. Partition is now self-supporting.



2. ATTACH (2- PIECE) DRIVER SIDE “C” PILLAR MOUNTING BRACKET:

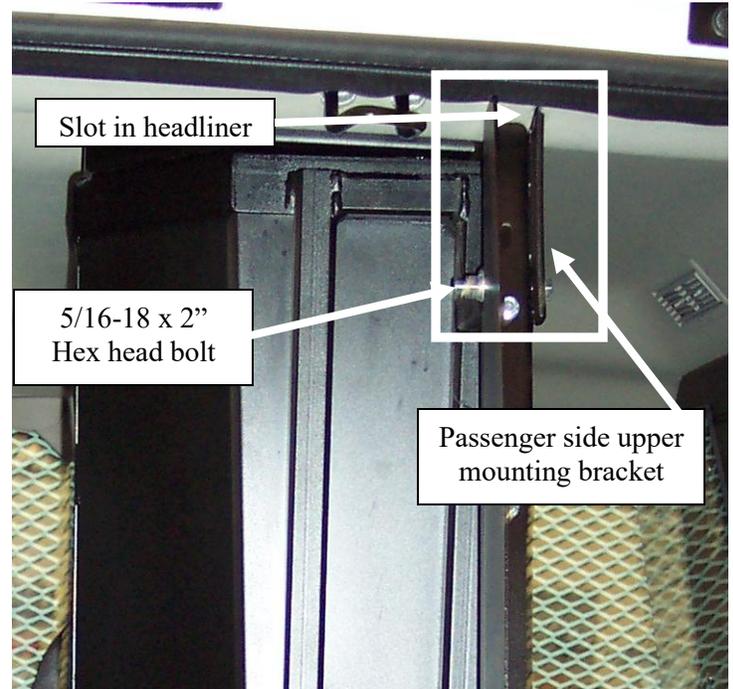
- Hold 2-piece driver side mounting bracket to partition and “C-pillar” of van.
- Determine proper location to mount 2-piece bracket to partition.
- Drill (2) 5/16” holes where mounting bracket and partition meet.
- Attach bracket to partition using ¼-20 x ¾” Carriage bolts and serrated nuts.



- Press partition as far forward and mark mounting holes where driver side mounting bracket and “C-pillar” come in contact.
- Pre-drill 3/16” holes into “C-pillar”.
- Attach bracket to C-pillar using (3) 1/4” x 1” Hex head lag bolts.
- Plastic trim panel must be notched around bracket to mount.

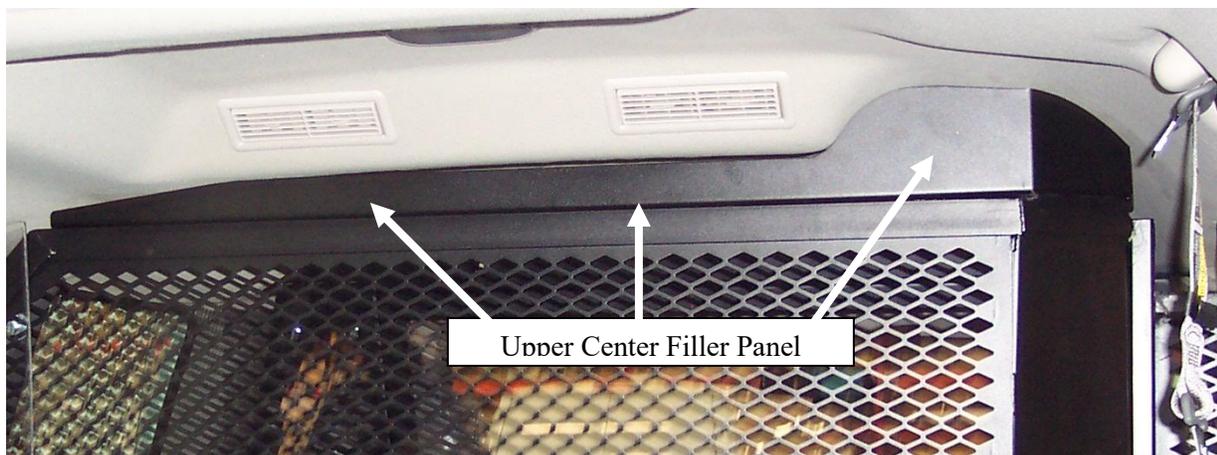
3. ATTACH PASSENGER SIDE MOUNTING BRACKET:

- Press partition as far forward as possible and holding bracket to partition (square tubing section) determine where to slot headliner to accept mounting bracket.
- Slot headliner and position mounting bracket to be flush with vehicle inner roof support.
- Mark (3) mounting holes and pre-drill using 3/16” drill bit.
- Attach bracket to vehicle using (3) 1/4” x 1” Hex head lag bolts.
- Press partition up to bracket and mark holes where bracket and partition come together.
- Drill 5/16” holes on these marks and bolt partition to bracket using 5/16-18 x 2” Hex head bolt, washer, and nylock nut.



4. ATTACH UPPER STEEL CENTER FILLER PANEL:

- Attach upper center filler to partition through the holes pre-drilled at subassembly using 1/4-20 x 3/4” Carriage bolts and serrated nuts.
- Tighten all hardware.



5. ATTACH DRIVER SIDE UPPER LEXAN FILLER PANEL:

- Position driver side ¼" lexan filler panel to partition so that minimal space is between the vehicles window, (and window guard) and the lexan filler.

NOTE: It is necessary to keep a 1/8" gap between the window or guard and the filler to allow for expansion and contraction of the lexan during temperature fluctuations.

- Drill (6) 5/16" holes evenly spaced through both the ¼" lexan filler panel and the partition frame. Attaching to the frame directly will help to avoid filler rattling.
- Bolt lexan filler to partition using ¼-20 x ¾" carriage bolts and nylock nuts.

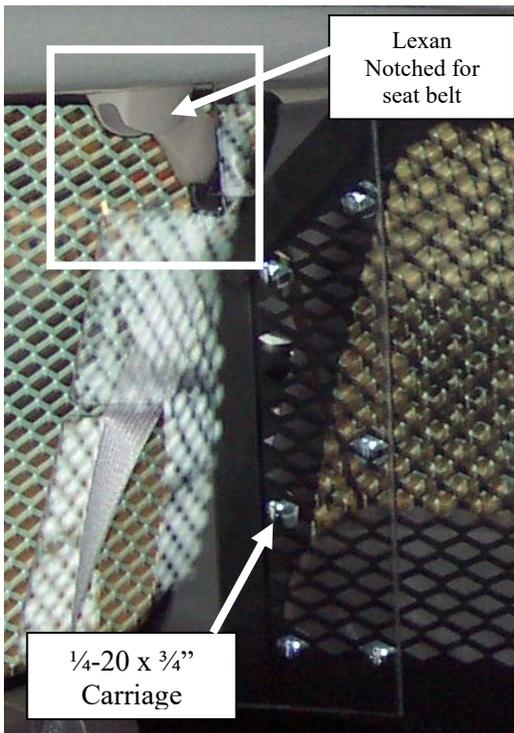
6. ATTACH DRIVER SIDE LOWER STEEL FILLER PANEL:

- Position driver side lower aluminum filler panel tight to vehicles interior trim and floor.
- Using slots in filler panel as a drill guide mark and drill partition using 5/16" drill bit.
- Attach filler panel to partition using ¼-20 x ¾" carriage bolts and serrated nuts.

7. ATTACH PASSENGER SIDE DOOR STEEL FILLER PANEL:

- Position on front row bench in van close side doors.
- Hold filler panel to partition so that it does not interfere door mechanisms.
- Mark and drill 3/16" holes through partition tubing.
- Attach filler to partition using ¼-20 x ¾" Hex head bolts and serrated nuts.
- Vacuum out all metal shaving and double check door operation.

Driver side unner lexan filler nanel



Passenger Side Unner Steel Filler Panel

