

INSTALLATION INSTRUCTIONS

P-MID-3 Middle Partition with P-MFK-14 Mount kit

FOR 2015-2025 FORD TRANSIT REGULAR and LONG Wheelbase VANS with MEDIUM ROOF

NOTE: P-MID-3 partition **WILL NOT FIT** in Medium roof height Transit Crew van with 2nd row 3 person **WIDE** bench seat configuration.

P-MID-3 **will only work** with 2nd row 3 person **NARROW** bench seat configuration.

TOOLS REQUIRED:

Power Drill
Drill Bit set
Metric Socket Set

Ratcheting Wrench
Phillips Screw Driver
7/16" wrench

PARTS & HARDWARE:

QTY	DESCRIPTION	PART#
1	Upper partition base	HS-PA007740
1	Mid support panel	HS-PA007753
1	Side support panel	HS-PA007752
1	Lower partition base	HS-PA007744
1	Side reinforcement bracket	HS-PA007895
P-MFK-14		
1	Seat delete block off plate	HS-PA007323
2	Upper partition mounting brackets	HS-PA007745
1	Upper filler panel	HS-PA007779
1	Lower filler panel	HS-PA007782
32	1/4" Serrated nut	GSM30023
32	1/4 x 3/4" Carriage bolt	GSM32000
14	#10 x 1" Phillips pan head sheet metal screw	GSM33196
12	#10 x 1.25" Phillips flat head sheet metal screw	GSM34157
9	1/4" X 1" Lag screw	GSM33060

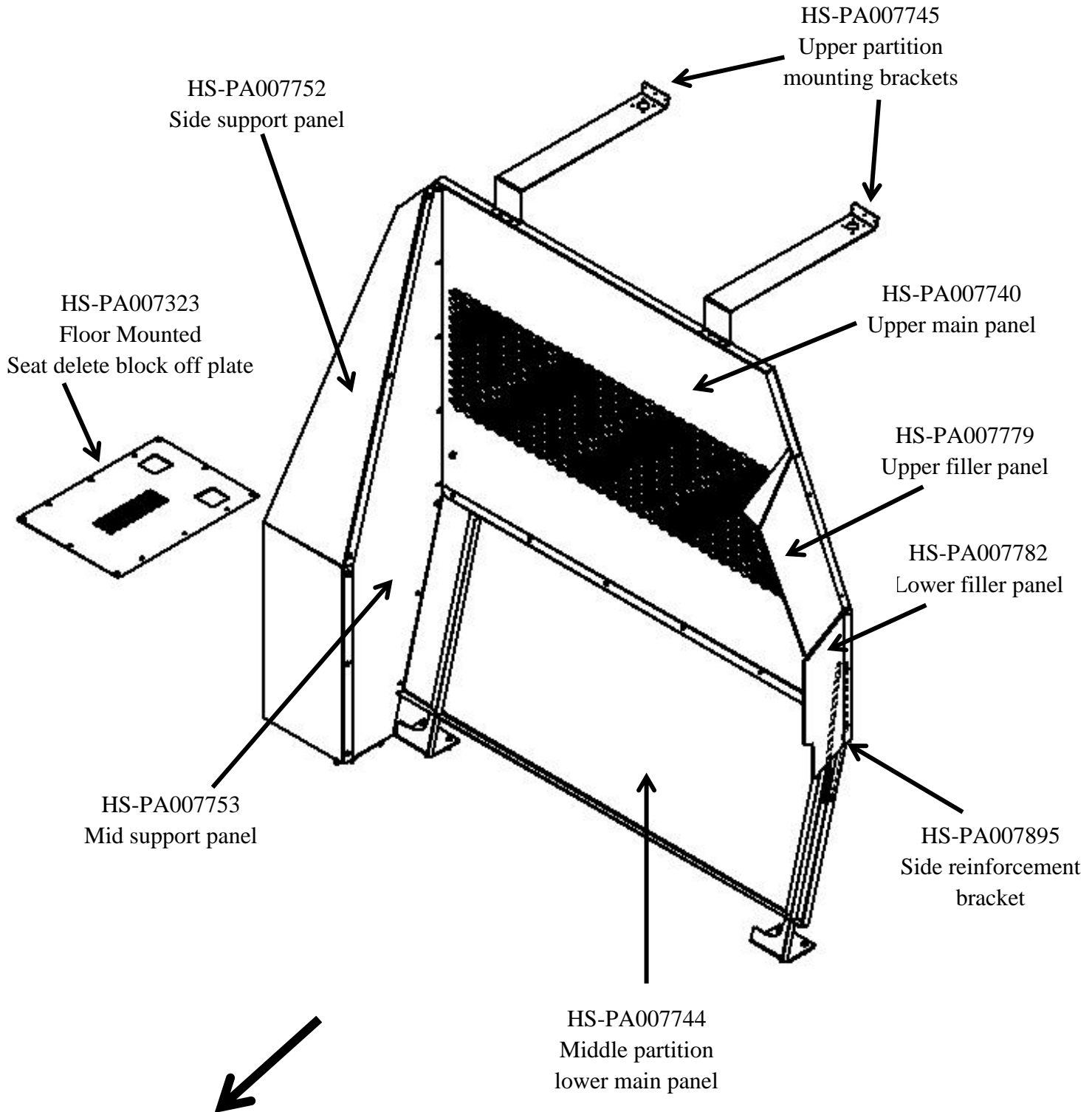


Always!

- Read all instructions before installing any Havis, Inc. products.
- **Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!**
 - Use hardware provided with install kit

P-MID-3

Middle partition assembly

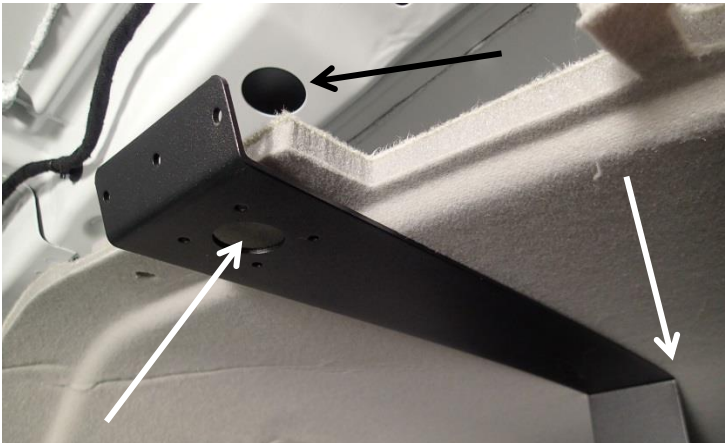




Remove the small single seat is needed to allow access to the rear seats once the partition is installed.
Temporarily remove mid-rear headliner section.
(third section from the front)



Mount block off plate (HS-PA007323) to floor.
Carefully drill floor with 1/8" bit and attach with twelve (12) #10 x 1.25" screws (GSM34157)



Hold upper mount bracket to the mid-forward headliner (2nd section from front) and align large hole to large hole in the roof rib. Mark the headliner where the forward part of bracket will come through and cut a slot in the headliner.

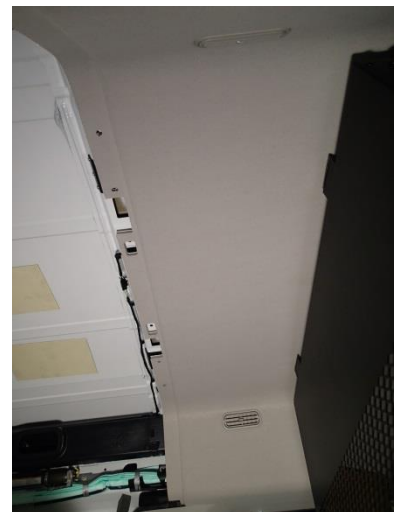


With the bracket between headliner and roof, line up to the OEM hole in rib, mark and carefully drill seven (7) 1/8" pilot holes in the rib and attach bracket using #10 x 1" screws (GSM33196)



Repeat process for passenger side.

Note: You may want to temporarily remove mid-forward headliner for cutting slots and bracket installation.



Replace headliners and confirm correct placement of brackets.

2nd row 3
person
NARROW
bench seat



With the help of another person carefully load the partition lower main panel into the van.



Attach side support panels to the lower partition base with four (4) 1/4 x 3/4 carriage bolts and nuts.



With the help of another person load the upper main panel into the van. Line up the holes to the lower base.



While holding the upper main panel in place lean both main panels back and install 1/4 x 1/2" carriage bolts into the holes. Have another person attach the nuts from the forward side.

Be careful when leaning partition and when installing hardware.



Attach the side reinforcement bracket to the upper and lower base using four (4) 1/4 x 3/4" carriage bolts and nuts.



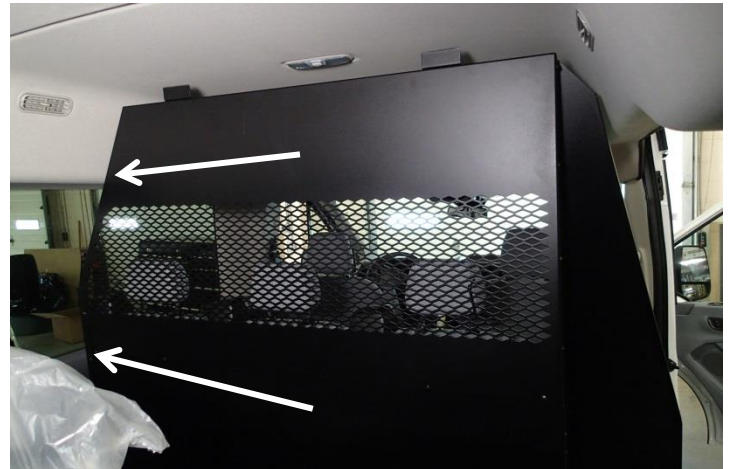
Attach the upper partition brackets to the upper partition base using four (4) 1/4 x 3/4" carriage bolts and serrated nuts.



Attach driver side bracket to floor with three (3) 1/4 x 1" Lag screws.
Take caution not to strip the holes.



Attach passenger side bracket and side panel to floor with five (5) 1/4 x 1" Lag screws.
Take caution not to strip the holes.



Attach driver side upper and lower side filler panels using five (5) 1/4 x 3/4" carriage bolts and serrated nuts.
Filler panels angle toward front of vehicle



Installation is now complete