

# INSTALLATION INSTRUCTIONS

## SBX-4011 or SBX-4013 riser brackets and trim for SBX-1000 boxes

### 2021-2022 Chevrolet Tahoe PPV

*Risers require additional SBX-5008 or SBX-5010 mounting base*

#### **TOOLS REQUIRED:**

Standard Socket Set  
1/8" drill bit

Stubby Phillips head screwdriver

5/32 Allen key or hex drive

#### **PARTS and MOUNTING HARDWARE:**

<b><u>QTY</u></b>	<b><u>DESCRIPTION</u></b>	<b><u>ITEM#</u></b>
<b><u>SBX-4011 (7" Risers)</u></b>		
1	DS riser bracket	24982
1	PS riser bracket	24983
1	Trim panel	25590
<b><u>SBX-4013 (12.6" Risers)</u></b>		
1	DS riser bracket	25358
1	PS riser bracket	25359
1	Trim panel	25357

#### **Hardware for both SBX-4011 and SBX-4013**

4	1/4-20 x 1/2" flat head screw with patch	25522
4	1/4" flat washer	16122
4	5/16" flat washer	16123
4	1/4" lock washer	16142
4	5/16" lock washer	16143
4	5/16-18 x 3/4" hex bolt thread forming	16245
4	5/16-18 x 1" hex bolt	16336
4	1/4-20 x 3/4" Phillips head bolt	16404
3	#10 x 1/2" Phillips head SMS, SS	16655

#### **NOTE:**

**SBX-5008 or SBX-5010 base plates are required along with SBX-4011 or SBX-4013 Riser brackets when mounting SBX-1000 series drawers.**

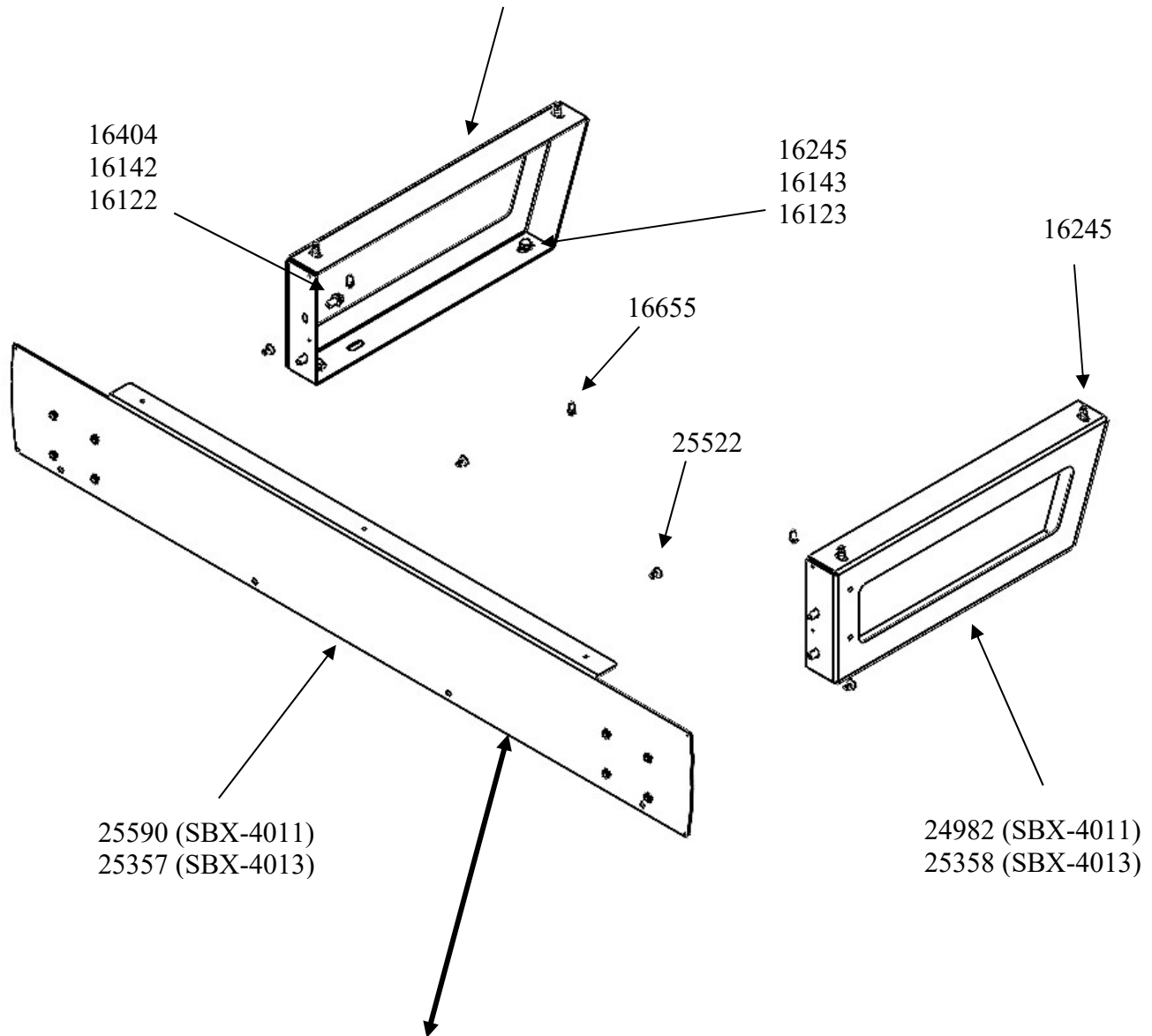
**See SBX-5008 or SBX-5010 instructions for base plate details.**

#### **Always!**

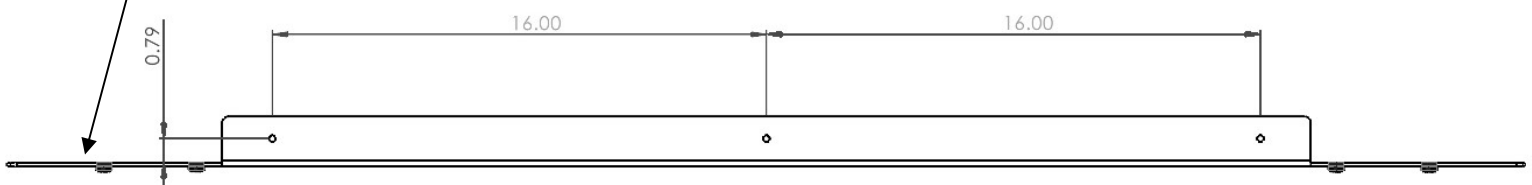
- Read all instructions before installing any Havis, Inc. products.
- Use hardware provided with install kit

**SBX-4011 or SBX-4013**  
**Assembly**  
(Drawing shows SBX-4011 parts)

24983 (SBX-4011) Shown  
25359 (SBX-4013) Not Shown



Trim panel face is flush with SBX-1000 back face. .79" measurement is from this face.  
**Trim panel view from top shown below.**





Preassemble risers and trim panel to bottom SBX-1000 drawer in stack. If desired, at this time use trim measurements from previous page to mark and drill three 1/8" pilot holes for #10 sheet metal screws to be attached later.



Run the screws into the pilot holes to form the threads while there is easier access to the holes. If parts were preassembled, remove the trim panel after this is complete. Risers can remain attached.



Carefully place the trim panel against the rear flange of the SBX-5008 or SBX-5010 base plate. Angling the trim piece as shown in photo can help with trim clearance as it is positioned.



Attach the trim panel to the rear flange of the base plate using the supplied 1/4-20 x 1/2" flathead bolts.



Attach the risers to the trim panel using supplied 1/4" x 3/4" Phillips head bolts, washers, and lock washers and to the base plate using supplied 5/16" x 1" hex bolts, washers, and lock washers. Attach drawer to the risers with 5/16 thread forming bolts.



Attach the rear trim to the bottom of the SBX-1000 drawer using #10 sheet metal screws into pilot holes drilled in step 1.

Tighten all hardware. Installation complete.