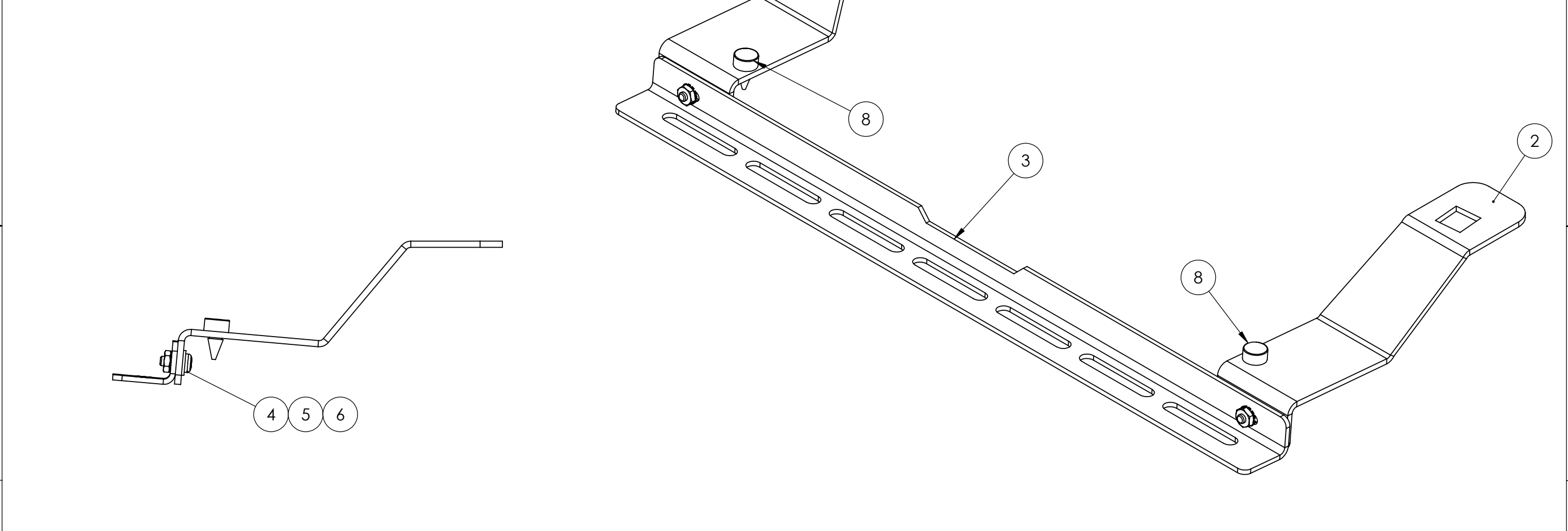
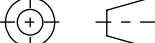


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	E100214	OVERHEAD MOUNT BRKT, 25 INUT, PS	1
2	E100215	OVERHEAD MOUNT BRKT, 25 INUT, DS	1
3	E100216	BEAM, CAMERA MOUNT, 25 INUT OVERHEAD	1
4	GSM33118	SCREW,10-32 X 1/2 PPHMS,ZP	2
5	GSM31003	WASHER #10 FLAT BLACK	2
6	GSM30028	NUT 10-32 KEPS ZP, BLK	2
7	GSM34167	HRDW,SCRW,SMS,PAN,PHIL,,SS,PL,,#8X3/4	2
8	CM93084	RUBBER BUMPER	2



INSTALLATION:

1. REMOVE OEM VISOR CLIPS FROM HEADLINER.
2. ATTACH RUBBER BUMPERS TO CAMERA BRACKETS.
3. INSERT VISOR CLIP THROUGH SQUARE HOLE IN CAMERA MOUNT BRACKETS
4. USING PROVIDED SCREWS, REINSTALL VISOR CLIPS AND CAMERA MOUNT BRACKETS
5. LOOSELY ATTACH BEAM BETWEEN THE TWO BRACKETS
6. TIGHTEN BEAM SCREWS
7. TIGHTEN VISOR CLIP SCREWS

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UNLESS OTHERWISE SPECIFIED:			FINISH: SEE BOM		
THE USE OF ANY EQUIVALENT COMPONENTS, MATERIALS, OR FINISHES MUST BE PRE-APPROVED BY HAVIS ENGINEERING	THIRD ANGLE PROJECTION		DESCRIPTION: OVERHEAD BRKT, 25 FORD INUT		
ALL COMPONENTS AND ASSEMBLIES MUST BE RoHS COMPLIANT AND CONFORM TO FLAMMABILITY REQUIREMENTS OF FMVSS 302 OR UL94HB	CAD IS MASTER THIS DRAWING CONFORMS TO ASME Y14.5M -1994 OR LATER: ALL DIMENSIONS SHOWN ARE IN: INCHES AND ARE MEASURED AFTER PART FINISH				
BREAK ALL SHARP CORNERS/ DEBURR ALL EDGES			DRAWING: C-OHB-108		VERSION: A
ALL INSIDE BEND RADII TO BE MAX 1.5X MAT. THK. ALL THREADS ARE IN UNC-2A/2B OR UNF-2A/2B AFTER COATING	<div><div>.X" ±0.050</div><div>.XX" ±0.030</div><div>.XXX" ±0.010</div><div>X° ±1°</div></div>	<div><div>KEY</div><div>CRITICAL DIMENSION</div><div>IN PROCESS INSPECTION DIMENSION</div></div>	WEIGHT: 1.26 LBS.		SCALE: 1:4 DO NOT SCALE DRAWING
			VOLUME: 7.14		
125/ MAX SURFACE FINISH ON MACHINED OR MOLDED PARTS			AREA: 139.31 SQ. IN.		SHEET 1 OF 1