

INSTALLATION INSTRUCTIONS

P-FRONT-3 Front Partition with P-MFK-10 Mount kit

FOR 2015-2025 FORD TRANSIT STANDARD and LONG WHEELBASE

WINDOW / PASSENGER VANS

with LOW ROOF and SIDE SWING OUT or SLIDING DOORS

TOOLS REQUIRED:

Power Drill

Drill Bit set

Metric Socket Set

Ratcheting Wrench

Phillips Screw Driver

7/16" wrench

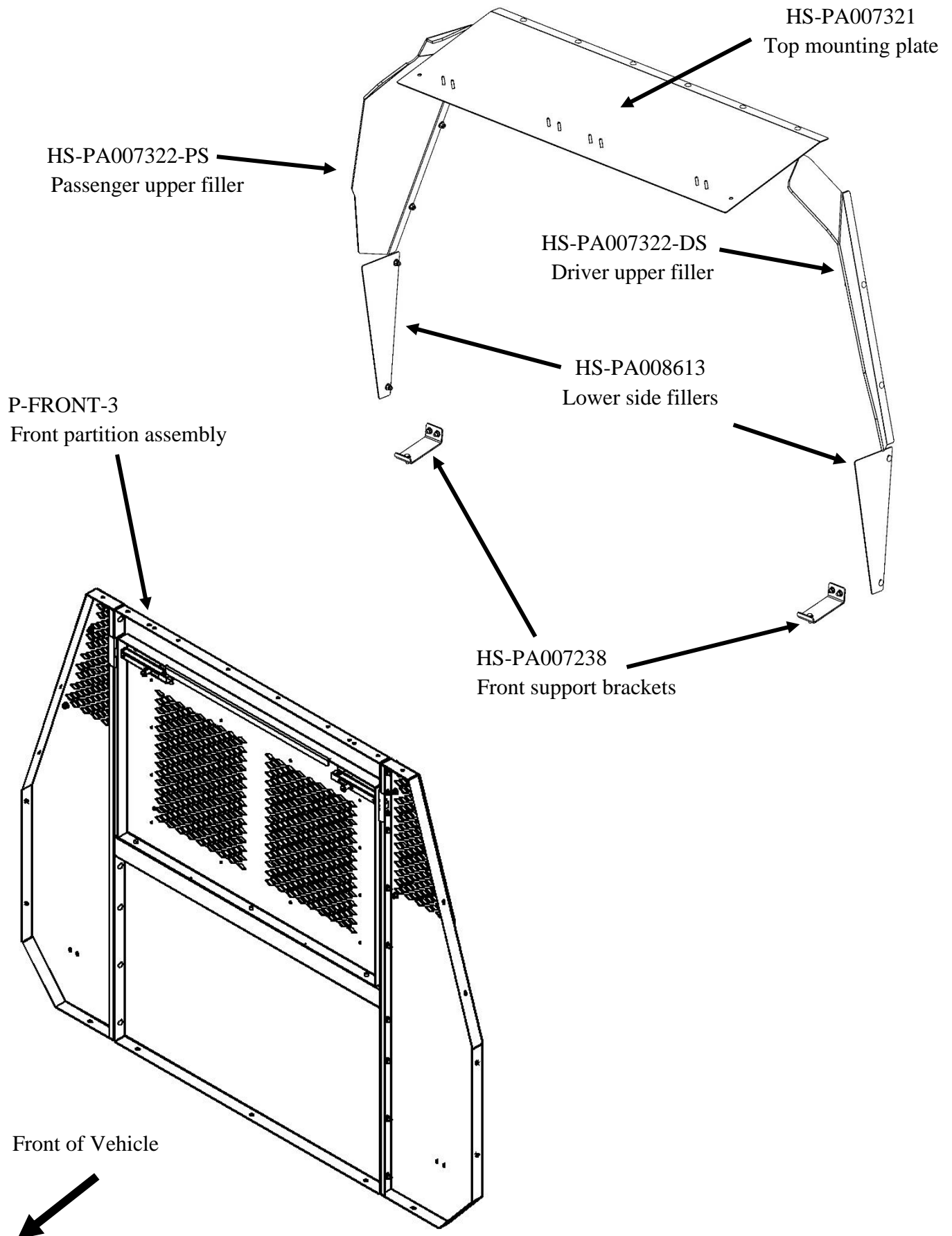
PARTS & HARDWARE:

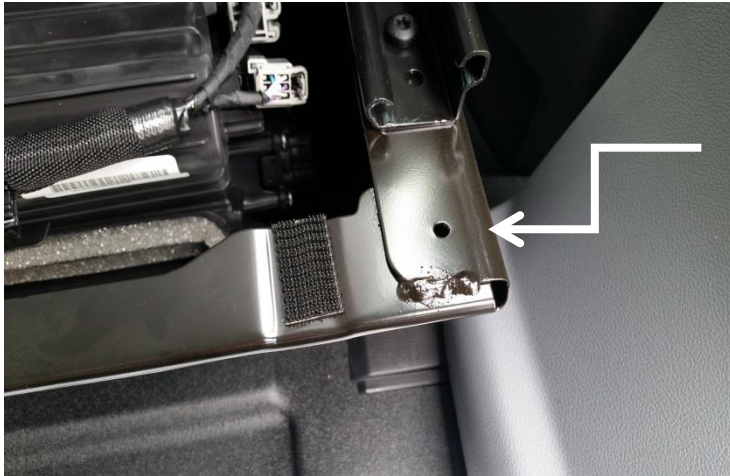
QTY	DESCRIPTION	PART#
1	Front partition assembly	P-FRONT-3
P-MFK-10		
1	Top mounting plate	HS-PA007321
1	Driver side upper filler	HS-PA007322-DS
1	Passenger side upper filler	HS-PA007322-PS
2	Lower side filler	HS-PA008613
2	Front lower support bracket	HS-PA007238
8	1/4" Nylock nut	GSM30016
12	1/4" Serrated nut	GSM30023
10	1/4" Flat washer	GSM31005
6	1/4 x 1/2" Carriage bolt	GSM31999
12	1/4 x 3/4" Carriage bolt	GSM32000
2	1/4 x 3/4" Hex bolt	GSM33001
8	#10 x 1-1/4" Phillips flat head sheet metal screw	GSM34157



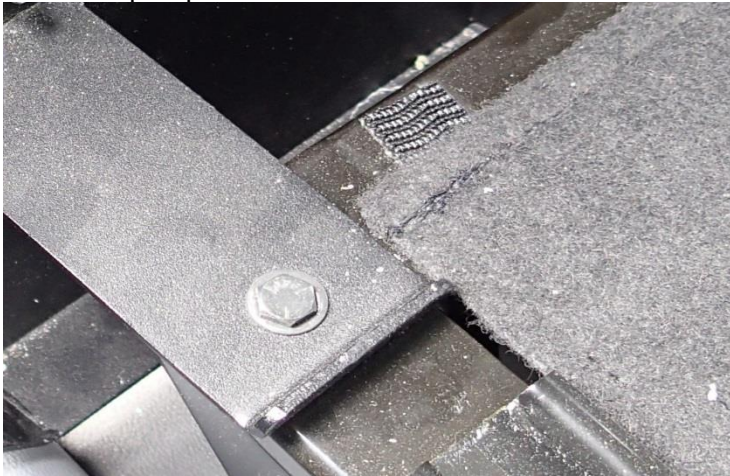
Always!

- Read all instructions before installing any Havis, Inc. products.
- Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!
 - Use hardware provided with install kit





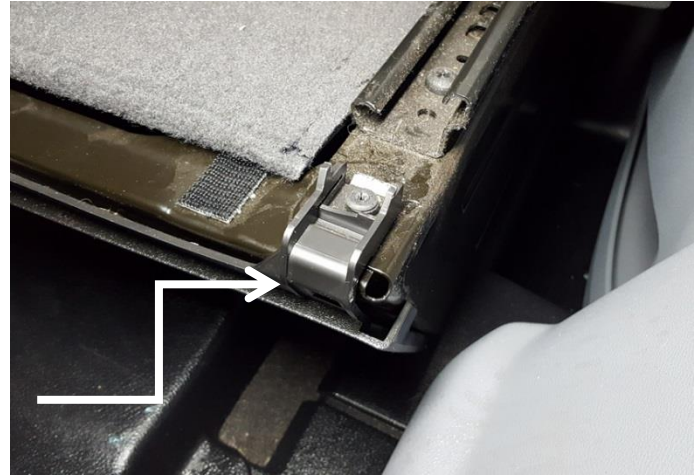
Slide front passenger seat forward and remove cover under seat. Drill out the existing outboard hole in seat base to 1/4". Repeat process on front driver's side seat base.



Attach front lower support brackets (CM007238) to pre-drilled holes in seat base using 1/4"x 3/4" hex bolts, 1/4" washers, and nuts. (one each side)



Slide the top mounting plate (CM007321) from the front and loosely attach to the top of the partition using 1/4"x 1/2" carriage bolts and nuts. Partition will be just forward of ceiling vents.



NOTE: If vehicle has OEM plastic clips that hold rear trim panel to these holes, clips and trim must be permanently removed.



Slide partition in through the side door and prop into position. Attach to the front lower support brackets using two (2) 1/4"x 3/4" carriage bolts and 1/4" nuts.

Temporarily removing hatch will make install easier.



Remove push pins from headliner and line up mounting plate to the holes. Reinstall push pins to align the plate to the rib. Pre-drill 1/8" holes and install with #10 x 1-1/4" flat head sheet metal screws.

Do not overtighten screws!!



Remove OEM grab handle from passenger side "B" pillar.

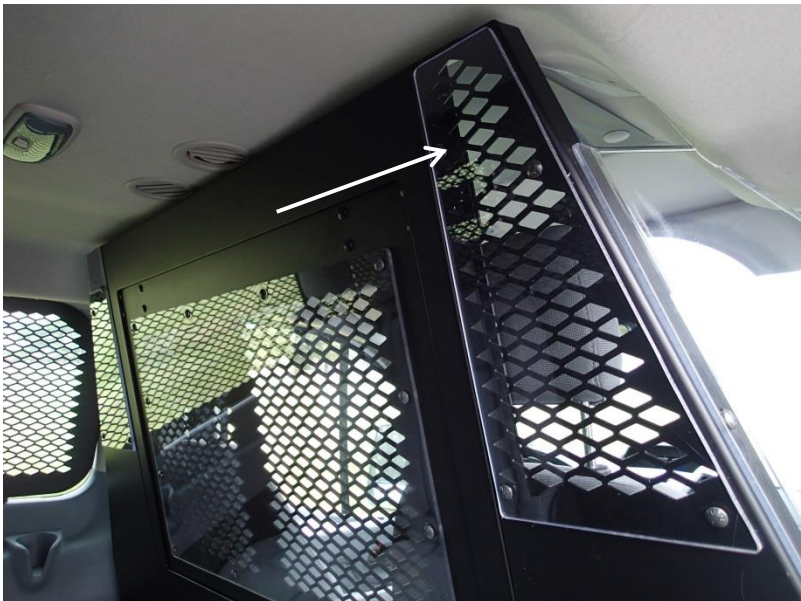
Repeat process for driver's side.

Attach the upper clear polycarbonate side fillers to partition frame using 1/4" x 3/4" bolts, washers and nuts.



Attach lower side fillers with 1/4" x 3/4" carriage bolts, washers and nylock nuts.

Repeat process for driver's side.



Install additional clear polycarbonate wings using 1/4" x 3/4" carriage bolts, washers, and nylock nuts.

It may be necessary to hold the carriage bolts with pliers while tightening until fully seated in the polycarbonate.



Installation is now complete.