8 2 NOTES: REMOVE PASSENGER SIDE FRONT SEAT BOLTS. TILT THE SEAT BACK AND SLIDE THE BASE PLATE UNDER THE FRONT PORTION OF THE SEAT RAILS. REINSTALL OEM BOLTS AND TIGHTEN TO THE VEHICLE MANUFACTURER'S TORQUE SPECIFICATION. ATTATCH LOWER OFFSET TO BASEPLATE WITH 5/16" BOLTS. LOCK WASHERS, AND FLAT WASHERS (ANGLE TOWARDS CENTER OF VEHICLE.) D FOLLOW GENERAL INSTRUCTIONS FOR POLE AND UPPER 0 MOUNT PARTS. (16.93) 0 1X 1X (7.50) (3) Corporate Headquarters HAVIS, INC. 75 Jacksonville Road PROPRIETARY AND CONFIDENTIAL: THE INFORMATION CONTAINED IN THIS MATERIAL: DRAWING IS THE SOLE PROPERTY OF HAVIS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HAVIS, INC. IS PROHIBITED. SEE BOM Warminster, PA 18974 1-800-524-9900 **UNLESS OTHERWISE SPECIFIED:** THE USE OF ANY EQUIVALENT COMPONENTS, MATERIALS, OR FINISHES MUST BE PRE-APPROVED BY HAVIS ENGINEERING THIRD ANGLE PROJECTION **DESCRIPTION:** PART NUMBER DESCRIPTION QTY. NO. BASE, VMT, HDM, FORD ESCAPE ALL COMPONENTS AND ASSEMBLIES MUST BE ROHS COMPLIANT AND CONFORM TO **CAD IS MASTER** FINISH: 2020 THIS DRAWING CONFORMS TO ASME Y14.5M - 1994 OR LATER: SEE BOM FLAMMABILITY REQUIREMENTS OF FMVSS 302 C-HK-102 BASE OFFSET HK OR UL94HB ALL DIMENSIONS SHOWN ARE IN: INCHES STANDARD SPECS REQUIRED: 98-000004 AND ARE MEASURED AFTER PART FINISH DRAWING: VERSION: BRACKET, MOUNT, 55 DEG. 5" LOWER OFFSET BASE W/ CM002531 KEY > CRITICAL DIMENSION ALL INSIDE BEND RADII TO BE MAX 1.5X MAT. THK. C-HDM-1013-INST 06-20 ALL THREADS ARE IN UNC-2A/2B OR UNF-2A/2B .X" ±0.050 **X**° ±**1**° WEIGHT: 7.19 AFTER COATING .XX" ±0.030 125/ MAX SURFACE FINISH ON MACHINED OR MOLDED PARTS CM010438 BRACKET, BASE, HDM, FORD ESCAPE, 2020 AREA: (414.76) .XXX" ±0.010 SCALE: 1:4 DO NOT SCALE DRAWING SHEET 1 OF 1 MOLDED PARTS 8 5 3 2

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