

ITEM NO.	QTY.	НК	PART NUMBER	DESCRIPTION	Revision
1	2		CM002267	BRACKET, LATCH, UNIVERSAL MOUNTING	С
2	2		CM002400	Bracket, mount, 45° 3.5" Lower offset base W/Slots	Н
3	2		CM002624	EXTRUSION SPIDER, 2PC, COLLAR	A1
4	1		CM005197	BRACKET, BASE, HDM, FORD ESCAPE, 2013	Α
5	4		GSM30005	NUT 1/4-20 HEX BLK, ZINC, GRD 5	
6	8		GSM30007	NUT 5/16-18 HEX ZP	
7	1		GSM30023	NUT 1/4-20 HEX FLANGE SERRATED ZP, BLK	
8	6		GSM31005	WASHER, 1/4 FLAT ZP, BLACK	
9	17		GSM31006	WASHER, 5/16" FLAT, SAE ZP	
10	4		GSM31026	WASHER 1/4 LOCK ZP BLK	
11	9		GSM31027	WASHER, 5/16" LOCK, ZP	
12	1		GSM33000	SCREW 1/4-20 X 1/2 HHCS, BLK, ZP, GRD 5	
13	5		GSM33001	SCREW 1/4-20 x 3/4" HHCS ZP BLK	
14	1		GSM33011	SCREW, 5/16-18 X 3/4"	
15	8		GSM33012	SCREW 5/16-18 X 1 HHCS ZP	
16	4		GSM34214	SHCS, STAINLESS 10-24 X 1-1/4" LG	-

## INSTALLATION INSTRUCTIONS

 
 PROJECT #
 REV.
 DESCRIPTION

 1918
 9-15
 RELEASED TO PRODUCTION

 2243
 10-15
 CHANGED MOUNTING LOCATION OF SUPPORT ARM TO THE OFM DASH

1. REMOVE PASSENGER SIDE FRONT SEAT BOLTS.

2. SLIDE BASE 4 UNDER THE SEAT.
ALIGN HOLES IN BASE WITH SEAT
MOUNTING HOLES AND SEAT
BRACKETS.

3. REINSTALL OEM SEAT BOLTS AND TIGHTEN TO VEHICLE MANUFACTURERS TORQUE SPECS.

4. ATTACH FIRST LOWER OFFSET ② TO BASEPLATE WITH 5/16" BOLTS ⑤, LOCK WASHERS ① AND FLAT WASHERS ②, ANGLE TOWARDS CENTER OF VEHICLE.

5. ATTACH SECOND LOWER OFFSET 2
TO FIRST LOWER OFFSET 2 WITH
5/16" BOLTS 15, LOCK WASHERS 11
AND FLAT WASHERS 9 ANGLE
TOWARDS REAR OF VEHICLE.

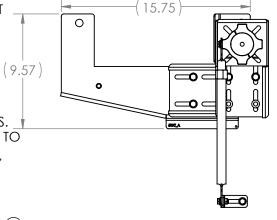
6. INSTALL SPIDER COLLAR ③ ON THE HDM POLE (POLE NOT SHOWN) AS A SNUG FIT USING 10-24 SHCS 16.

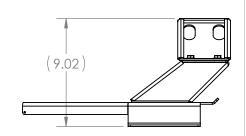
7. FIX HDM POLE ONTO THE BASE BRACKET USING HARDWARE FROM C-HK-101 HARDWARE KIT.

8. INSTALL SUPPORT ARM TO COLLAR
AS SHOWN USING 1/4-20 HARDWARE
SUPPLIED (8) (10) (13), ATTACH UNDER
DASH WITH "L" BRACKETS SUPPLIED.

REMOVE PLASTIC "PUSH IN" FASTENER
AT LOWER FORWARD PASSENGER
SIDE OF OEM CENTER CONSOLE.
ATTACH "L" BRACKET 1 TO OEM
FASTENER HOLE WITH 1/4-20 X 3/4"
BOLT 3, WASHER 8 AND NUT 7
PROVIDED. NOTE THE TRICK TO
GETTING THE NUT 7 ON THE INSIDE
OF THE DASH IS TO USE TAPE ON
YOUR FINGER TO HOLD THE NUT.
PULL OUT PLASTIC SIDE PANEL
ENOUGH TO GET YOUR HAND
BEHIND. ATTACH BRACKET AND
HARDWARE.

). FOLLOW GENERAL INSTRUCTIONS FOR POLE AND UPPER MOUNT PARTS.





**HAVIS** HAVIS, INC.

75 JACKSONVILLE RD, WARMINSTER, PA. 18974 1-800-524-9900

REV

10-15

2015+ FORD TRANSIT CONNECT

	DO NOT SCALE DRAWING
SIZE	DWG. NO. C-HDM-189-INST

WEIGHT (LB): 12.713 SCALE: 1:8 SHEET 1 OF 1