

K9-C29 & K9-C29-B

INSTALLATION INSTRUCTIONS

TOOLS REQUIRED: K9 Kit for 2021-2026 CHEVROLET SILVERADO

Phillips Screw Driver Metric Socket set Trim panel removal tool Caulk Gun
 Standard Socket set Wire Cutters /Crimpers Drill & Drill bits

PARTS and MOUNTING HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>ITEM#</u>	
2	Front floor mounting bracket	42103	
2	Rear floor mount bracket	42104	
1	Floor	42095 – White	42094 – Black
2	Floor support	42102	
1	Cross support	42106	
1	Tunnel bracket	42107	
1	Rear filler plate	22952 – White	23500 – Black
1	Rear bulkhead	42099 – White	42098 – Black
1	Front bulkhead	42097 – White	42096 – Black
1	Rear window	42105	
2	Lower “B” pillar bracket	42108	
2	Upper “B” pillar bracket	42109	
1	Ceiling	42101 – White	42100 – Black
1	DS side curtain panel	42111 – White	42110 – Black
1	PS side curtain panel	42113 – White	42112 – Black
1	DS Door panel	42115 – White	42114 – Black
1	PS Door panel	42117 – White	42116 – Black
1	DS Window guard	42118	
1	PS Window guard	42119	
1	Floor mat	43006	
1	Dome light kit	17987	
1	Silicone	20011 – White	20012 – Black
1	Rear brace	43007	

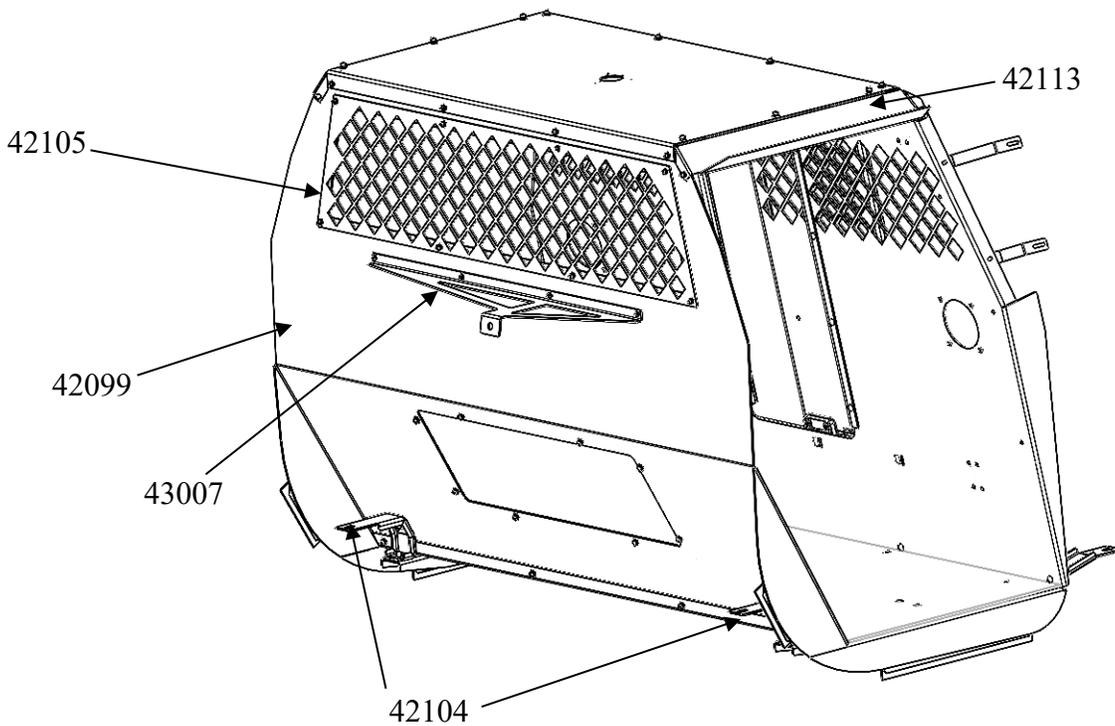
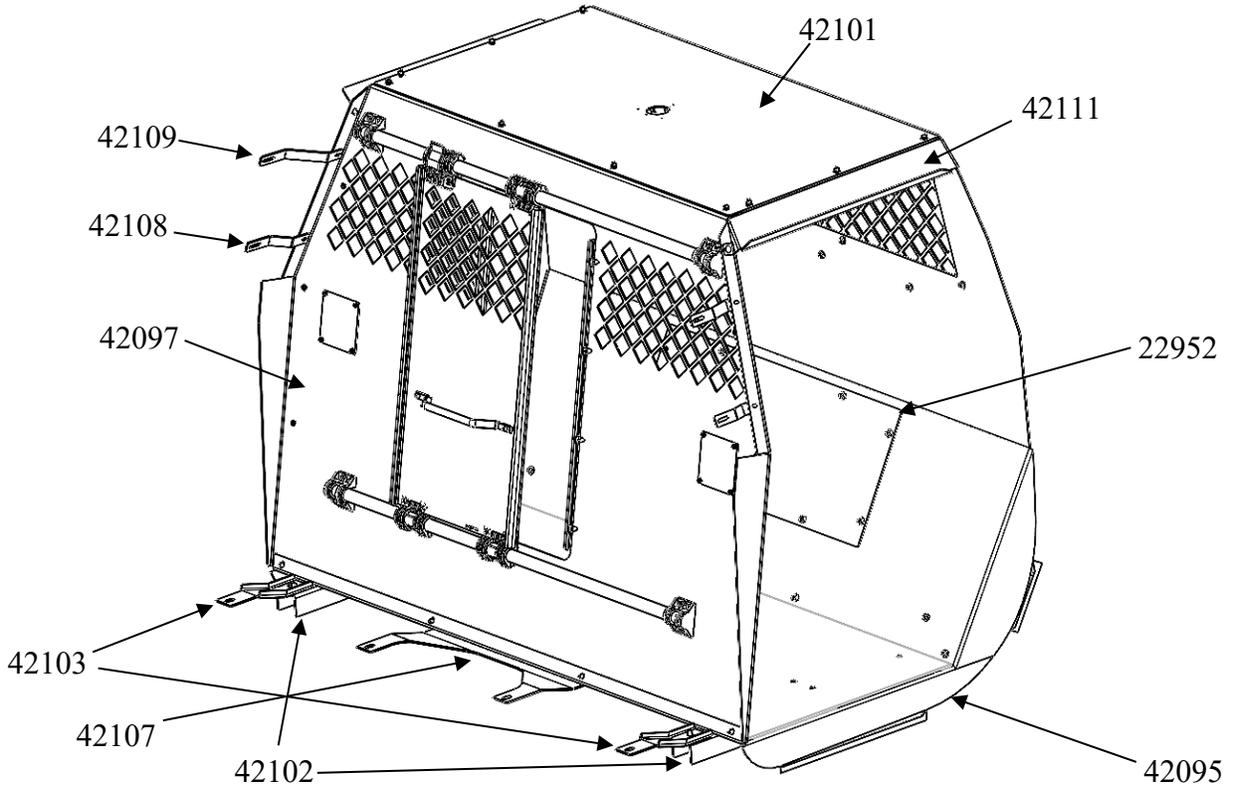
HARDWARE

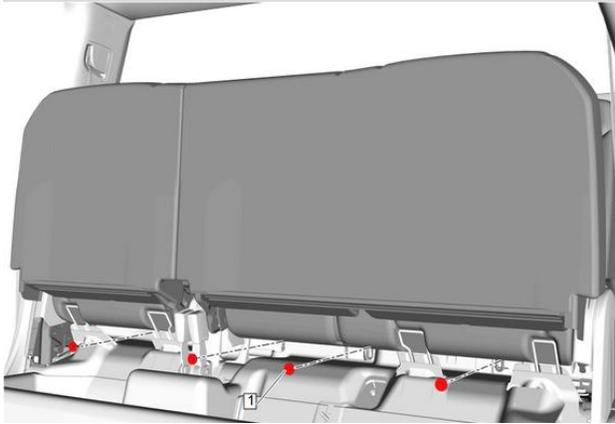
<u>QTY</u>	<u>DESCRIPTION</u>	<u>ITEM#</u>
10	#8-32 Keps nut	16016
12	1/4" Nylock nut	16031
17	1/4" Serrated nut	16086
40	1/4" Flat Washer	16154
9	1/4" x 3/4" Carriage bolt	16235
28	1/4" Phillip’s screw	16618
10	#10 x 1/2" Flat head screw	16641
32	#10 x 1/2" Screw	16655

Always!

- Read all instructions before installing any Havis, Inc. products.
- **Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!**
- Use hardware provided with install kit

K9-C29 Assembly

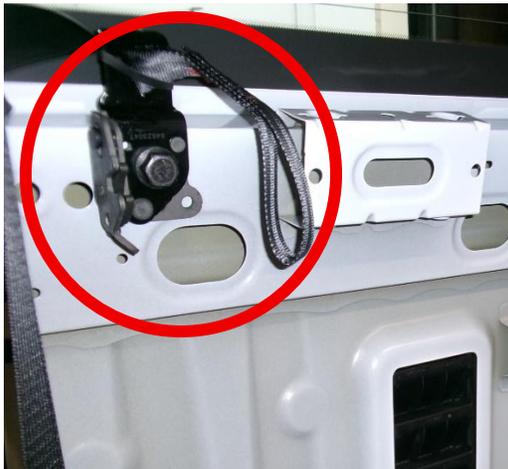




Remove all the bolts of the rear seat.



Remove the headrest and the headrest guide.



Find the three rear seats back latch.



Push up the rear seat back latch to remove the seats. Remove the middle latch.



Remove the jack and relocate where appropriate.



Remove rearmost bolts of front seat tracks and the center seat or console. Slide tunnel bracket under seat tracks and loosely reinstall hardware.



Remove plastic covers behind the paddle handle.
Remove screws. (7mm socket)

Note: A small 90° scribe helps to pick plastic covers off.



Remove plastic covers behind armrest handle.
Remove screws. (7mm socket)

Note: A small 90° scribe helps to pick plastic covers off.



Remove screw at bottom of door panel.
Gently remove trim around window frame.



Remove / unsnap entire door panel from door. (Trim
removal tool)

Remove armrest bracket.



Disconnect door latch cable and lock pin. Remove
speaker. (7mm socket)



Gently remove trim around window frame.



NOTE: Window guards are shipped flat. On the edge of a workbench, bend a contour in the middle of the guard so it will fit tight against the window frame.



Hook top of door panel into rubber window gasket. Center door panel and drill 1/8" mount holes. Attach with # 10 x 3/4" sheet metal screws.



Align the hinge mounting holes to holes in the door panel. Attach hinge with # 10 x 1/2 Phillips pan head sheet metal screws.



Place supports on floor. Slide front brackets under seat tracks and loosely install 1/4" Phillips screw and 1/4" Flat washer.



Install rear brackets to seat mounts using rear seat hardware.



Assembled floor bracketry should look as shown. Some hardware in photos has changed for production.



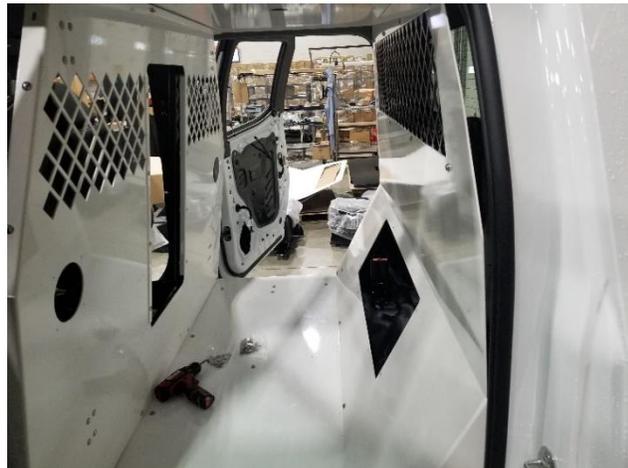
Attach floor stiffener to floor panel with 1/4" Phillips screw and 1/4" flat washer.



Install floor panel, align to be centered and square, and tighten all hardware.



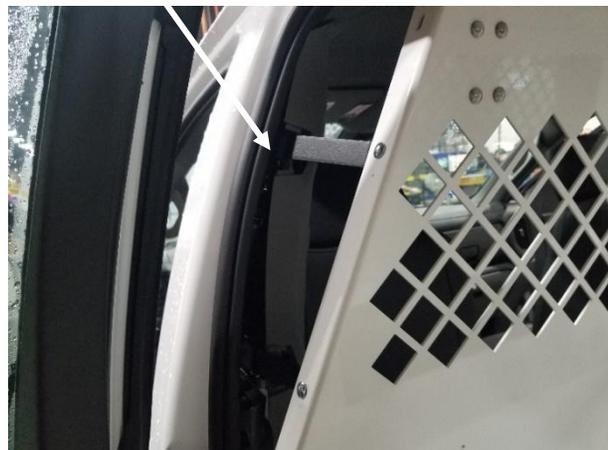
Replace grab handles with B-pillar brackets, leaving trim loose.



Loosely install bulkheads, rear support, and roof panel using the 1/4" Phillip screw, 1/4" Flat washer, 1/4" x 3/4" Carriage bolt and 1/4" Serrated nut.



Attach B-pillar brackets and tighten hardware. Reinstall trim once tight.



Tighten remaining loose bulkhead and bracket hardware.

If installing side drawer storage see last page.



Hook top of side curtain panels over bulkhead and rotate up into place to install.



Install and tighten side curtain hardware.



Insert floor mat and install any optional accessories.